

RAVEN

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Installation & Service Manual



SCS 660 & 660M
Serial Interface for Liquid Applications

N O T I C E

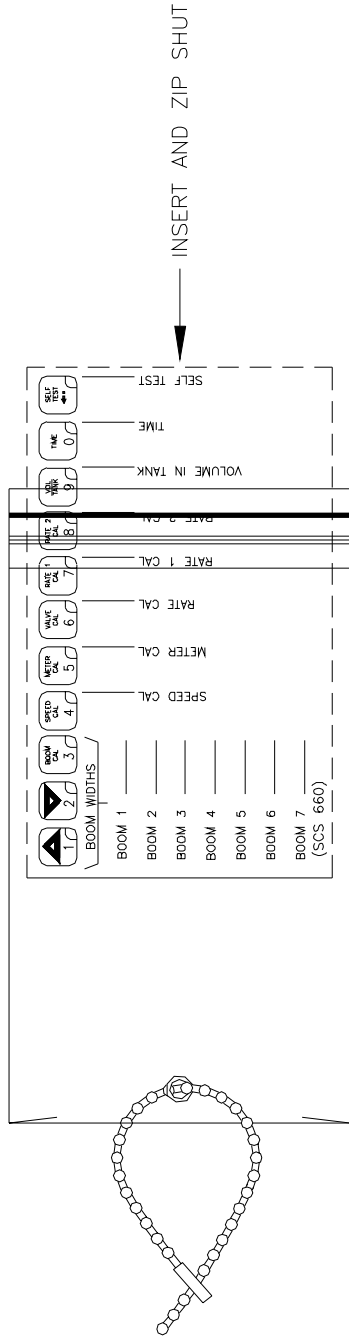
The use of the suspension type fertilizers and lime slurries will significantly reduce the life of the plastic parts in the Flow Meter and motorized Control Valve. Check the rotor and inlet hub assembly in the Flow Meter frequently for worn parts. Excessive wear can affect accuracy.

Do not attempt to modify or lengthen any of the three-wire Speed Sensor or Flow Meter cables. Extension cables are available from your Dealer.

W A R N I N G

Disconnect console before jump starting, charging battery, or welding on equipment.

THIS CARD IS PROVIDED FOR YOUR CONVENIENCE. PENCIL IN YOUR CALIBRATION NUMBERS FOR FUTURE REFERENCE.
 CUT ON DOTTED LINE, FOLD, AND INSERT INTO PLASTIC ENVELOPE.



CUT ON DOTTED LINE

FOLD LINE

WARNING: DISCONNECT CONSOLE BEFORE JUMP STARTING,
 CHARGING BATTERY, OR WELDING ON EQUIPMENT.

DATA ENTRY EXAMPLE: TO ENTER VALVE CAL.

1. PRESS VALVE CAL KEY.
2. PRESS ENTER KEY.
3. PRESS KEYS REQUIRED, TO ENTER PROPER NUMBER.

(EXAMPLE: KEYS    FOR 2123)

4. PRESS ENTER KEY AGAIN.












	1		2		3		4		5		6		7		8		9		0	
BOOM WIDTHS			BOOM 1	BOOM 2	BOOM 3	SPEED CAL	METER CAL	VALVE CAL	RATE CAL	RATE 1 CAL	RATE 2 CAL	VOLUME IN TANK	TIME	SELF TEST						
BOOM 1	BOOM 2	BOOM 3	BOOM 4	BOOM 5	BOOM 6	BOOM 7														
(SCS 660)																				

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REPLACEMENT PARTS SHEETS

SYMBOL DEFINITION

GPM	- Gallons per minute	cm	- Centimeters
lit/min	- Liters per minute	dm	- Decimeters
dl/min	- Deciliter per minute	m	- Meter
PSI	- Pounds per square inch	MPH	- Miles per hour
kPa	- Kilopascal	km	- Kilometers
GPA	- Gallon per acre	km/h	- Kilometers per hour
lit/ha	- Liter per hectare	US	- Volume per acre
ml/ha	- Milliliter per hectare	SI	- Volume per hectare
GPK	- Gallons per 1,000 sq. ft.	TU	- Volume per 1,000 sq. ft.
mm	- Millimeters	[]	- Metric numbers
		{ }	- 1,000 sq. ft. numbers

METER CAL CONVERSIONS

To convert the METER CAL number simply divide the original number (number printed on Flow Meter label) by the desired conversion factor.

FOR EXAMPLE:

$$\frac{\text{Original METER CAL No.}}{128} = \text{METER CAL No. for displays in Fluid Ounces}$$

$$\frac{\text{Original METER CAL No.}}{3.785} = \text{METER CAL No. for displays in Liters}$$

$$\frac{\text{Original METER CAL No.}}{\text{Weight of one gallon}} = \text{METER CAL No. for displays in Pounds}$$

LIQUID CONVERSIONS

U.S. Gallons x 128 = Fluid Ounces
U.S. Gallons x 3.785 = Liters
U.S. Gallons x 0.83267 = Imperial Gallons
U.S. Gallons x 8.34 = Pounds (Water)

LENGTH

1 millimeter (mm) = 0.039 inch
1 centimeter (cm) = 0.393 inch
1 meter (m) = 3.281 feet
1 kilometer (km) = 0.621 mile
1 inch = 25.4 millimeters; 2.54 centimeters
1 mile = 1.609 kilometers

PRESSURE

1 psi = 6.89 kPa
1 kPa = 0.145 psi

AREA

1 square meter = 10.764 square feet
1 hectare (ha) = 2.471 acres; 10,000 square meters
1 acre = 0.405 hectare; 43,560 square feet
1 square mile = 640 acres; 258.9 hectares

INTRODUCTION

The Raven SCS 660 (CONTROL SYSTEM) is designed to improve the uniformity of spray applications. The SCS 660 may also be used in granular applications (See SCS 660 For Granular Applications manual for details). Its performance relies on installation and preventive maintenance of the complete sprayer. It is important that this Installation and Service Manual be reviewed thoroughly before operating the system. This manual provides a simple step-by-step procedure for installing and operating.

The SCS 660 system consists of a Control Console, a Speed Sensor, a turbine type Flow Meter, and a motorized Control Valve. The Console mounts directly in the cab of the vehicle for easy operator use. The Radar Speed Sensor is mounted to the frame of the tractor or sprayer (Other Speed Sensors are also available). The Motorized Control Valve and Flow Meter mount to the framework supporting the Boom Valves. Appropriate cabling is furnished for field installation.

The operator sets the target volume per area to be sprayed and the SCS 660 automatically maintains the flow regardless of vehicle speed or gear selection. A manual override switch allows the operator to manually control flow for system checkout and spot spraying. Actual volume per area being applied is displayed at all times. The SCS 660 additionally functions as an area monitor, speed monitor, and volume totalizer.

<p>NOTE: The SCS 660 Control Console is designed to be used with external Boom switches. In order for the Console to know when and which Boom is ON or OFF, Boom signal wires are provided.</p>
--

INSTALLATION

1. MOUNTING THE RAVEN RADAR SPEED SENSOR

See Appendix 1 for Wheel Drive Speed Sensor installation instructions.

See Appendix 2 for Speedometer Drive Speed Sensor installation instructions.

For mounting the radar, the following guidelines will assure proper installation:
It is suggested that a large heavy mounting bracket, (P/N 107-0159-693) be attached to the vehicle frame for mounting the radar.

- 1) Park vehicle on level surface.
- 2) Select mounting site by considering the following:
 - a) The line of sight from the lens to the ground must not be obstructed by structures or tires. Obstructions must not come closer than 20 inches to the bottom of the radar. See Figures 1 and 2.
 - b) The radar lens must be parallel to the ground from front to back. Radar can be tilted out 0-15 degrees to provide more clearance and miss obstructions. See Figure 2.
 - c) The radar should be mounted so that the **length** of the radar is **parallel** with direction of vehicle travel.
- 3) Use carpenter's level to verify that mounting bracket is parallel to the ground.
- 4) Bolt mounting bracket to implement.
- 5) Bolt radar to mounting bracket using mounting hardware. See Figure 3.
- 6) Connect radar with Radar Interface Cable (P/N 115-0159-539), to the Console. The Red wire should be connected to the Orange cable wire. The White wire should be connected to the White cable wire (See "BATTERY CONNECTIONS").

CAUTION: The connection of the radar power in reverse polarity could result in damage to the Radar.

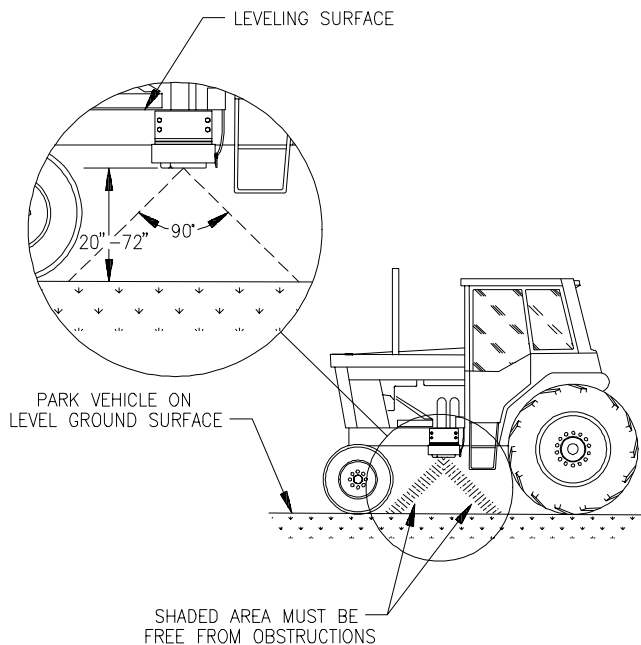


FIGURE 1

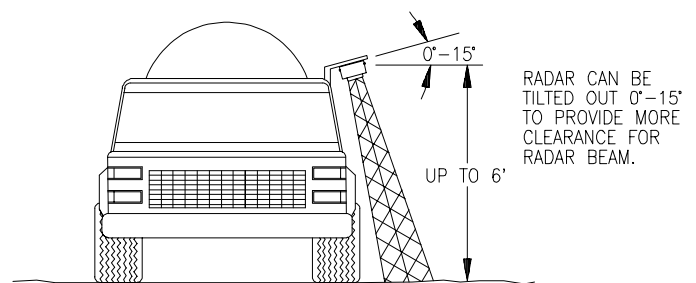


FIGURE 2

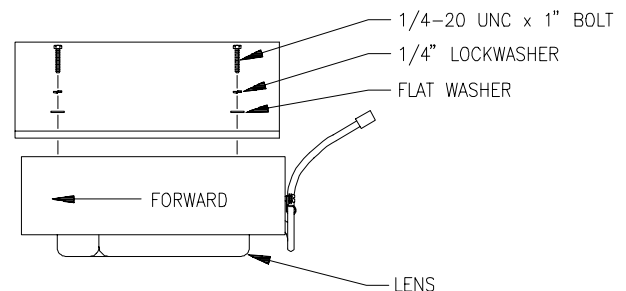


FIGURE 3



2. MOUNTING THE FLOW METER AND OPTIONAL PRESSURE TRANSDUCER

FLOWMETER

- 1) Mount Flow Meter in the area of the boom valves per Figure 4. All flow through Flow Meter must go to booms only, i.e., no return line to tank or pump after Flow Meter.
- 2) Mount Flow Meter horizontal to the ground. Use the bracket to secure the Flow Meter.
- 3) For best results, allow a minimum of 7 1/2 inches [20 cm] of straight hose on inlet of Flow Meter. Bend radius of hose on outlet of Flow Meter should be gradual.
- 4) Flow must be in direction of arrow on Flow Meter.

NOTE: It is essential, when using suspensions, that the system be thoroughly rinsed out each day after use.

OPTIONAL PRESSURE TRANSDUCER

- 1) Mount optional pressure transducer, part #422-0000-059, on desired location. Use cables 115-0171-152 (or 115-0171-153) and 115-0171-151.
- 2) With pump turned off and 0 PSI [kPa] on the lines, enter 0 for pressure calibration (cal pressure) under Data Menu Key.
- 3) When system is operating, system PSI [kPa] will be displayed when the  or  key is depressed.

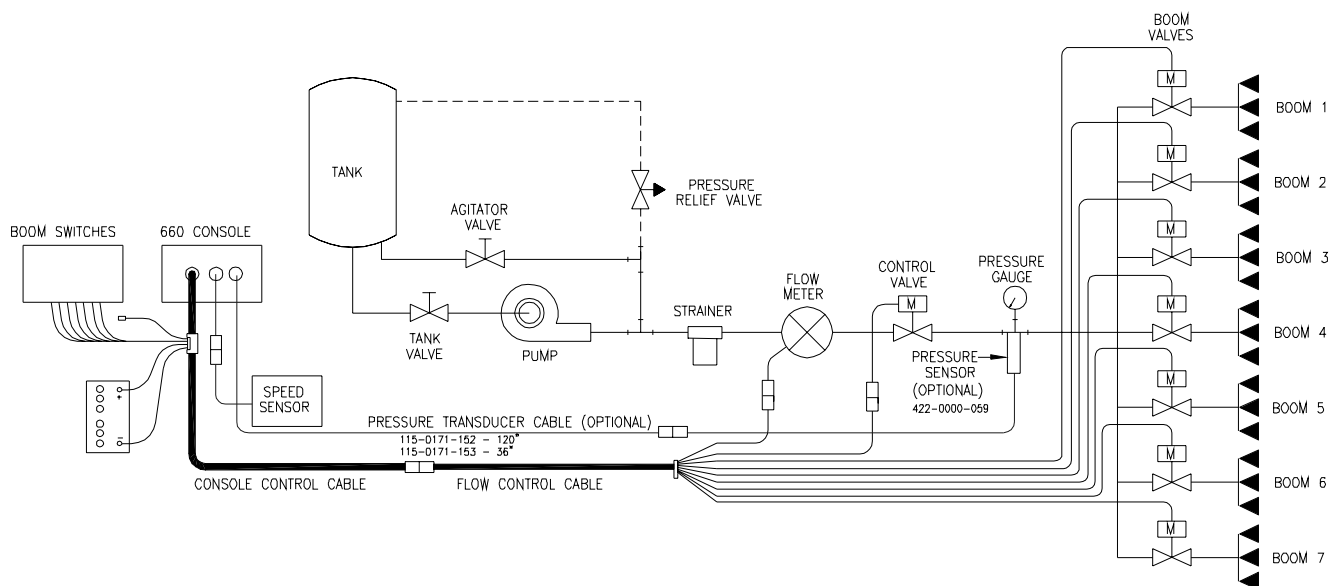


FIGURE 4

3. MOUNTING THE CONTROL VALVE

- 1) Mount the motorized Control Valve in the main hose line between the Flow Meter and the booms, with motor in the upright position. (For flow less than 3 GPM [11 lit/min] the motorized Control Valve is mounted in a by-pass line. Refer to Appendix 3 for alternate plumbing diagram).
- 2) Connect the Flow Control Cable connectors to boom valves, Flow Meter, and motorized Control Valve. (Black wire to boom valve #1, Brown wire to boom valve #2, Blue wire to boom valve #3, Blk/Wht wire to boom valve #4, Brn/Wht wire to boom valve #5, Blu/Wht wire to boom valve #6 and Wht/Blk to boom valve #7).

4. MOUNTING THE CONSOLE AND CABLING

- 1) Mount the Console to a secure support inside the cab of the vehicle.
- 2) Connect the Console Control Cable to the plug in the back of the Console. (Reference Figure 5). Route the Console Control Cable out of the vehicle cab and terminate. (Flow Meter extension cables are available from your Dealer).
- 3) Turn POWER ON/OFF switch OFF and route the Red and White battery wires to a 12-volt battery. Attach the White battery wires to the **NEGATIVE (-)** terminal and the Red battery wire directly to the **POSITIVE (+)** battery terminal. (See Figure 6 on page 8). (**DO NOT CONNECT RED AND WHITE WIRES TO THE STARTER**). Secure the battery wires with plastic cable ties. **DO NOT** tie the battery wires close to the existing battery leads or any other electrical wiring.
- 4) Connect the Speed Sensor to the plug in the back of the Console.
- 5) Secure and tie the Speed Sensor Cable and the Console Control Cable with plastic cable ties.
- 6) Initial installation of the system is now complete.

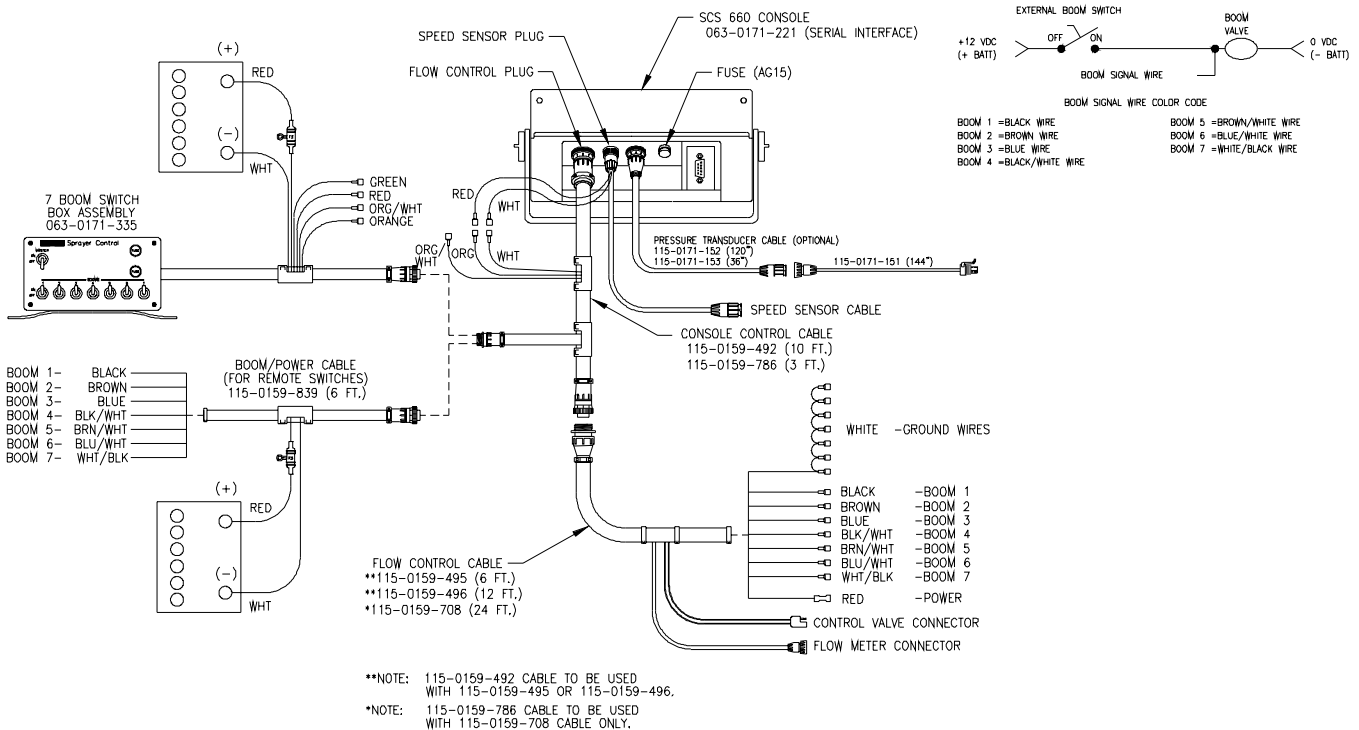


FIGURE 5

NOTE: The SCS 660 Control Console is designed to be used with external boom switches. In order for the Console to know when and which Boom is ON or OFF, boom signal wires are provided. The Console recognizes a boom ON whenever +12 VDC is applied to the boom signal wire. Connect the boom signal wire to the switched side of the boom valve.

BATTERY CONNECTIONS

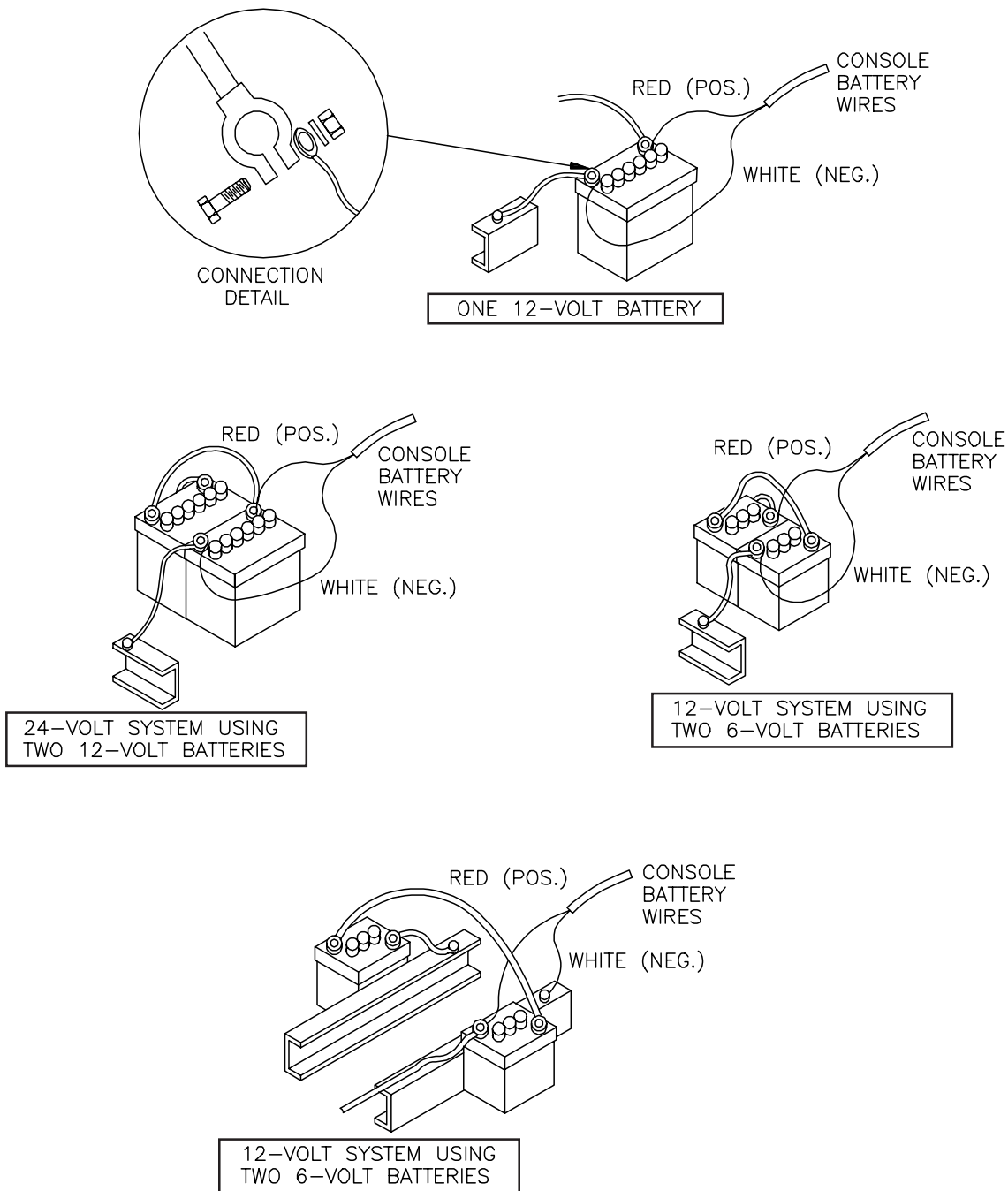
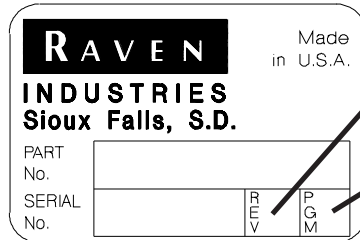


FIGURE 6

NOTE: Disconnect SCS 660 battery wires if the system is not used for an extended period, (i.e. two weeks). With the POWER switch to OFF, the system draws .25 milliamps of current to maintain information stored in Console computer.

CONSOLE FEATURES

IMPORTANT: This Console requires selection of **US** (Volume per acre), **SI** (Volume per hectare), or **TU** {1,000 sq. ft.} area; **SP1** (Wheel Drive, etc.) or **SP2** (Radar) speed sensor; **LI** (Liquid Sprayer), **GR1** (Single Bed Belt), or **GR2** (Split Bed Belt); **C-Sd** (Standard Valve), **C-F** (Fast Valve), **C-FC** (Fast Close Valve), **C-P** (PWM Valve), **C-PC** (PWM Close Valve), **C-NL1** (NL Valve 1 - Hall Effect) or **C-NL2** (NL Valve 2 - Reed Switch). Hold SELF TEST key to view selections.

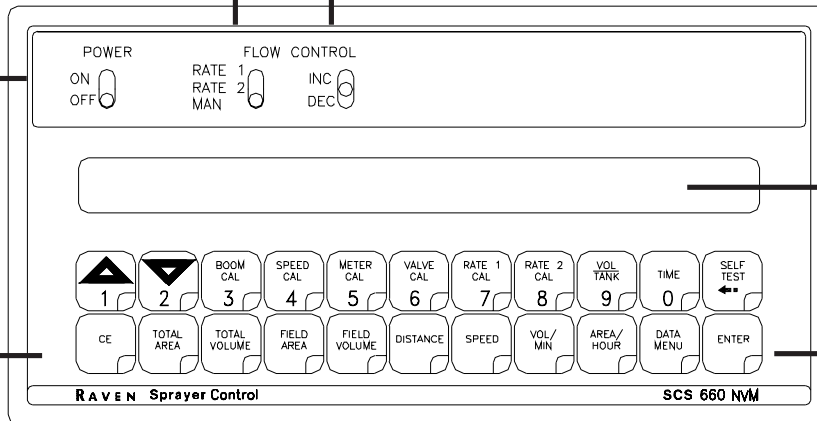


Console Revision can be determined by the letter stamped in REV box on label.

Console Program can be determined by the letter stamped in PGM box on label.

Selects manual or fully automatic control.

Manual override control provides capability for spot application.



CE -Use like you do the CE key on a calculator.

POWER-Selects POWER ON or OFF.

ENTER -Used only to enter data into the Console.

Displays actual rate of application, calibration, and function data.

CALIBRATION KEYS -- Used to enter data into the Console to calibrate the system.

FUNCTION KEYS -- Used to Display Data

BOOM CAL -- Length of Boom. Select Boom number by using the UP/DOWN arrow keys.
 SPEED CAL -- Determined by Speed Sensor
 METER CAL -- Meter Calibration Number
 VALVE CAL -- Valve Response Time
 RATE 1 CAL -- Target Application Rate
 RATE 2 CAL -- Target Application Rate
 TIME -- 24 Hour Clock (Military Time)

TOTAL AREA -- Total Area Applied
 TOTAL VOLUME -- Total Volume Applied
 FIELD AREA -- Field Area Applied
 FIELD VOLUME -- Volume Applied to Field
 DISTANCE -- Distance Traveled
 SPEED -- Speed of Vehicle
 VOLUME/MIN -- Volume Per Minute
 DATA MENU -- Printer Option

CONSOLE CALIBRATION

1. CALCULATING "BOOM CAL"

1) Broadcast Spraying

Calculate the width of each boom in inches [cm] by multiplying the number of tips times the spacing. Write these boom widths down for future reference when programming the Console.

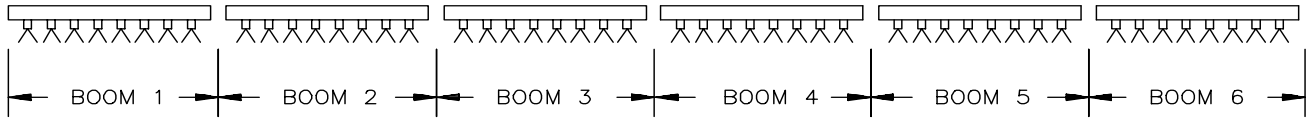


FIGURE 7

2) Band Spraying

Calculate the width of each boom in inches [cm] by multiplying the number of tips by the spacing. Calculate the Adjusted Applied Rate by multiplying the Broadcast Rate by Band Width in inches [cm] divided by Spacing in inches [cm].


EXAMPLE:

Broadcast Rate	=	20 GPA [200 lit/ha]
Spacing	=	40 inches [100 cm]
Band Width	=	14 inches [40 cm]


$$\begin{aligned}
 \text{Adjusted Applied Rate} &= \frac{\text{GPA} \times \text{Band Width}}{\text{Spacing}} \\
 &= \frac{20 \times 14}{40} = 7 \text{ GPA} \\
 &= \frac{[200] \times [40]}{[100]} = [80 \text{ lit/ha}]
 \end{aligned}$$

2. CALCULATING "SPEED CAL"

Initial SPEED CAL is 598 [152] when using the Raven radar. Complete Steps 1 thru 6 to refine this number **after** "INITIAL CONSOLE PROGRAMMING" has been completed.

- 1) Set POWER switch to ON, all other switches to OFF.
- 2) Enter "0" in  .
- 3) Drive 1 mile [1 kilometer]. To achieve the most accurate calibration, accelerate and decelerate slowly.

CAUTION: Do not use vehicle odometer to determine distance. Use section lines or highway markers.

- 4) Read DISTANCE by depressing  . DISTANCE should read a value of approximately 5280 [1000]. If it reads between 5260-5300 [990-1010], the SPEED CAL for the vehicle is 598 [152]. If the DISTANCE display reads any other value, perform the following calculation:

EXAMPLE: Assume DISTANCE reads 5000 [980].
Corrected SPEED CAL = $\frac{\text{Old SPEED CAL} \times 5280}{\text{DISTANCE}}$

ENGLISH UNITS:
 $= \frac{598 \times 5280}{5000} = 631.48$

METRIC UNITS:
 $= \frac{[152] \times [1000]}{[980]} = [155]$

The number to enter for SPEED CAL is 631 [155].

- 5) Enter the number calculated for SPEED CAL.
- 6) Recheck the new SPEED CAL derived in Step 5 by repeating Steps 2 thru 5.

3. CALCULATING "METER CAL"

- 1) When calculating METER CAL, refer to the Flow Meter calibration number which is stamped on the label attached to the Flow Meter. This number is to be used for gallon per area applications.

To convert original METER CAL from gallons to desired units of measure (oz, lbs, or liters per area) see "METER CAL CONVERSIONS".

Write down this calibration number for future reference when programming the console.

5. CALCULATING "RATE 1 AND RATE 2 CAL"

Determine the application rate at which chemical is to be sprayed. Consult with a dealer to ensure these spray nozzles are capable of applying at this rate. In determining which spray nozzles to use with the sprayer the following must be known:

- 1) Nominal Application Pressure _____ PSI [kpa]
- 2) Target Application Rate _____ GPA [lit/ha]
- 3) Target Speed _____ MPH [km/h]
- 4) Nozzle Spacing _____ inches [cm]

From this information, calculate the volume per minute, per nozzle as follows:

$$\text{GPM [lit/min]} = \frac{\text{GPA [lit/ha]} \times \text{MPH [km/h]} \times \text{inches [cm]}}{5,940 [60,000]}$$

- EXAMPLE:**
- 1) Application Pressure = 30 PSI
 - 2) Target Application Rate = 20 GPA
 - 3) Target Speed = 5.2 MPH
 - 4) Nozzle Spacing = 20 inches

$$\text{GPM} = \frac{20 \text{ GPA} \times 5.2 \text{ MPH} \times 20 \text{ inches}}{5,940} = .35$$

Using GPM .35 and pressure 30 select tip number XR8004 from the chart below, since it comes closest to providing the desired output.

TIP COLOR	TIP NO.		LIQUID PRESSURE IN PSI	CAPACITY 1 NOZZLE IN GPM	CAPACITY 1 NOZZLE IN OZ/MIN	GALLONS PER ACRE 20" SPACING			
	80 DEG.	110 DEG.				5 MPH	6 MPH	7 MPH	8 MPH
YELLOW	XR8002	XR11002	15	.12	15	7.3	6.1	5.2	4.5
			20	.14	18	8.4	7.0	6.0	5.3
			30	.17	22	10.3	8.6	7.4	6.4
			40	.20	26	11.9	9.9	8.5	7.4
			60	.25	32	14.6	12.1	10.4	9.1
BLUE	XR8003	XR11003	15	.18	23	10.9	9.1	7.8	6.8
			20	.21	27	12.6	10.5	9.0	7.9
			30	.26	33	15.4	12.9	11.0	9.7
			40	.30	38	17.8	14.9	12.7	11.1
			60	.37	47	22.0	18.2	15.6	13.6
RED	XR8004	XR11004	15	.24	31	14.5	12.1	10.4	9.1
			20	.28	36	16.8	14.0	12.0	10.5
			30	.35	45	21.0	17.2	14.7	12.9
			40	.40	51	24.0	19.8	17.0	14.9
			60	.49	63	29.0	24.0	21.0	18.2
BROWN	XR8005	XR11005	15	.31	40	18.2	15.2	13.0	11.4
			20	.35	45	21.0	17.5	15.0	13.1
			30	.43	55	26.0	21.0	18.4	16.1
			40	.50	64	30.0	25.0	21.0	18.6
			60	.61	78	36.0	30.0	26.0	23.0

VERIFYING FLOW RATE LIMITS:

The flow rate of spraying must be within the range of that specified for the Flow Meter included.

FLOW METER MODEL

RFM 5
 RFM 15
 RFM 60P
 RFM 100
 RFM 200/200 Poly
 RFM 400

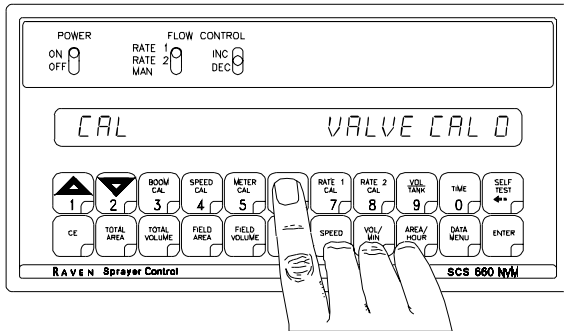
FLOW RANGE

0.05-5 GPM [0.2-18.9 lit/min]
 0.3-15 GPM [1.1-56.8 lit/min]
 1-60 GPM [3.8-210 lit/min]
 3-100 GPM [11.4-380 lit/min]
 15-200 GPM [56.8-760 lit/min]
 25-400 GPM [94.6-1515 lit/min]

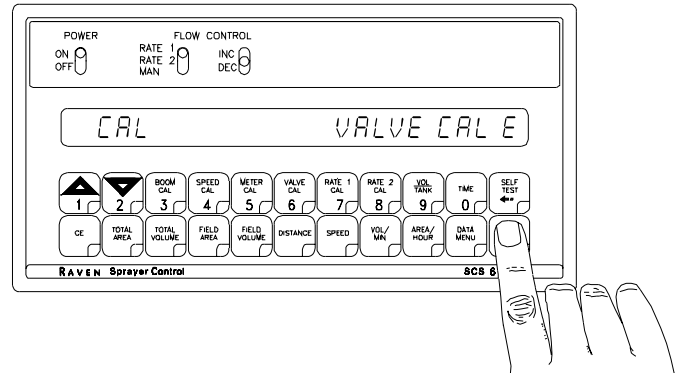
CONSOLE PROGRAMMING

When entering data into the Console, the entry sequence is always the same.

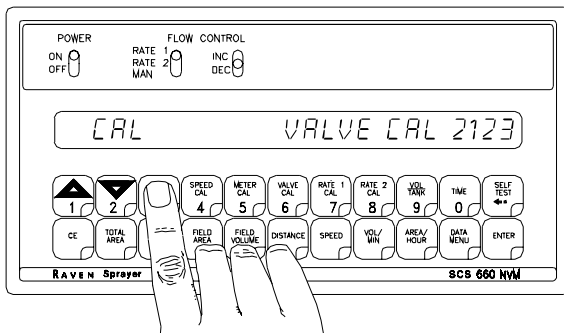
NOTE: DATA MUST BE ENTERED FOR ALL BOOMS. ENTER "0" IF BOOM IS NOT USED.
DATA MUST ALSO BE ENTERED IN KEYS 3 THRU 8.



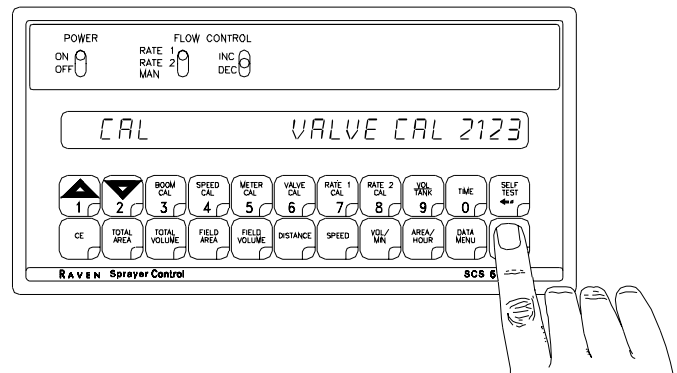
Depress the key in which you wish to enter data.



Depress the ENTER key. An "E" will illuminate in the display.




Depress the keys corresponding to the number you wish to enter (i.e. "2", "1", "2", "3"). The numbers will be displayed as they are entered.












Complete the entry by again depressing the ENTER key.

1. INITIAL CONSOLE PROGRAMMING




When Console power is turned on, after all installation procedures have been completed, the Console will flash *CAL* and *US VOLUME PER ACRE*. This means the console must be "calibrated", or programmed, before it can be operated. This is a one-time operation which does not have to be repeated. Turning OFF the POWER ON/OFF switch does not affect the Console memory. All data is retained.

NOTE: If an entry selection error is made during steps 1-6, place the power ON/OFF switch to OFF. Depress  and hold while placing the power ON/OFF switch to ON. This will reset the console.


The display will show *CAL US-VOLUME PER ACRE*. The following steps must be followed:

- 1) Display *US-VOLUME PER ACRE*, *SI-VOLUME PER HECTARE*, or *TU-VOLUME PER 1000 SQ FT*.
 - a) Depressing momentarily  steps the display from *US-VOLUME PER ACRE* to *SI-VOLUME PER HECTARE*.
 - b) Depressing momentarily  steps the display from *SI-VOLUME PER HECTARE* to *TU-VOLUME PER 1000 SQ FT*.
 - c) Depressing momentarily  steps the display from *TU-VOLUME PER 1000 SQ FT* to *US-VOLUME PER ACRE*.
- 2) Selecting US, SI, or TU.
 - a) To select US, SI, or TU, press  until the desired code is displayed.
 - b) Momentarily depress , the display will now display *CAL SP1-WHEEL DRIVE*.
- 3) Display *SP1-WHEEL DRIVE* or *SP2-RADAR SPEED SENSOR*.
 - a) Depressing momentarily  steps the display from SP1 to SP2.
 - b) Depressing momentarily  steps the display from SP2 to SP1.
- 4) Selecting SP1 or SP2.
 - a) To select SP1 or SP2, press  until desired code is displayed.
 - b) Momentarily depress , the display will now display *L1 LIQUID SPRAYER*.


5) Displaying *LI LIQUID SPRAYER, GR1 SINGLE BED BELT, or GR2 SPLIT BED BELT.*

- a) Depressing momentarily  steps the display from LI to GR1.
- b) Depressing momentarily  steps the display from GR1 to GR2.
- c) Depressing momentarily  steps the display from GR2 to LI.








6) Selecting LI, GR1, or GR2.

- a) To select GR1 or GR2, step  until desired code is displayed.



NOTE: If a granular application (GR1 or GR2) is desired, see the SCS 660 Granular Application Manual.

- b) Momentarily depress , the display will now show *CAL C-SD STANDARD VALVE.*

7) Display *C-SD-STANDARD VALVE, C-F-FAST VALVE, C-FC-FAST CLOSE VALVE, C-P-PWM VALVE, C-PC-PWM CLOSE VALVE, C-NL1-NL 1 VALVE (hall effect) or C-NL2-NL 2 VALVE (reed switch).*

- a) Depressing momentarily  steps the display from C-SD to C-F.
- b) Depressing momentarily  steps the display from C-F to C-FC.
- c) Depressing momentarily  steps the display from C-FC to C-P.
- d) Depressing momentarily  steps the display from C-P to C-PC.
- e) Depressing momentarily  steps the display from C-PC to C-NL1.
- f) Depressing momentarily  steps the display from C-NL1 to C-NL2.
- g) Depressing momentarily  steps the display from C-NL2 to C-SD.

8) Selecting C-SD, C-F, C-FC, C-P, C-PC, C-NL1, or C-NL2.

- a) To select C-SD, C-F, C-FC, C-P, C-PC, C-NL1, or C-NL2, press  until desired code is displayed.
- b) Momentarily depress , the display will now display *CAL SELF TEST 00.*

9) Definition of Boom Calibration keys.



Depressing this key displays selected boom number in display.
EXAMPLE: Boom 1 will be displayed as *CAL BOOM 1 CAL*.




Depressing this key after selecting BOOM CAL changes the boom number.
EXAMPLE: *CAL BOOM 1 CAL 0* to *CAL BOOM 2 CAL 0*.




Depressing this key after selecting BOOM CAL changes the boom number.
EXAMPLE: *CAL BOOM 2 CAL 0* to *CAL BOOM 1 CAL 0*.


Enter Boom Data:

- a) Select boom 1 *CAL*.
- b) Use boom width as calculated under "CALCULATING BOOM CAL".
- c) If a boom is not needed, enter a "0" for the length.

10) Enter SPEED CAL calibration number in .

11) Enter METER CAL calibration number in .

12) Enter appropriate VALVE CAL calibration number (2123, 743, or 43 in .

13) Enter the target RATE 1 (GPA) [lit/ha] {GPK} in .


14) Enter the target RATE 2 (GPA) [lit/ha] {GPK} in .

(If you do not use a second rate, enter the same rate as RATE 1 CAL).


NOTE: RATE 2 should not be more than 20% different from RATE 1 or else spray pattern may suffer.

PROGRAMMING THE CONSOLE IS NOW COMPLETED.



The flashing "CAL" will now extinguish. If not, repeat procedure starting at Step 7. After the console is programmed, if there is a need to change initial console programming

(working units, speed sensor programs application mode or valve drivers), hold  for 30 seconds.


The display will flash the current program setting. Press  to switch to the de-

sired selection. Press  to complete entry. Repeat procedure as necessary for speed (SP1, SP2), application (LI, GR1, GR2) and valve driver selections (C-SD, C-F, C-FC, C-P, C-PC, C-NL1, or C-NL2).

ENTERING ADDITIONAL DATA:

Data may be entered in the  and  although it is not required for the operation of the system.

1) **ENTERING VOLUME:**

Enter the estimated VOLUME in the TANK in . Each time the tank is refilled, this number must be re-entered.

2) **ENTERING TIME, DATE, AND POWER DOWN:**

Definition of Time, Date, and Power Down Key:



Depressing this key displays selected Time.

EXAMPLE: Display will display *RATE 0.0* and *TIME 0:00*.



Depressing this key after selecting TIME toggles up through desired features.

EXAMPLE: *TIME, MONTH, DAY, YEAR, and POWER DOWN DAY*.



Depressing this key after selecting TIME toggles down through desired features.

EXAMPLE: *POWER DOWN DAY, YEAR, DAY, MONTH, and TIME*.

3) **Enter TIME**

a) Select TIME

b) Enter TIME when display shows *RATE 0.0 TIME 0:00*.

NOTE: This is a 24 hour clock. Therefore, all time after 12:59 p.m., add 12 hours. Thus, 8:30 a.m. is entered as 8:30, but 1:30 p.m. is entered as 13:30 in the keyboard.

4) **Enter MONTH**

a) Select MONTH

b) Enter MONTH when display shows *RATE 0.0 MONTH 1*.

5) **Enter DAY**

a) Select DAY

b) Enter DAY when display shows *RATE 0.0 DAY 1*.

6) **Enter YEAR**

a) Select YEAR

b) Enter YEAR when display shows *RATE 0.0 YEAR 00*.

7) **POWER DOWN FEATURE**










If the Console is not used for 10 days, it will go into a power down (low power) mode of operation. In this mode, all data will be retained, but the time of day clock will reset to 0:00. The delay time is initially set at 10 days, but can be changed by the user.

a) Enter POWER DOWN



1) Select POWER DOWN

2) Enter POWER DOWN when display shows *POWERDOWN DAY 10*.

2. OTHER DISPLAY FEATURES


- 1) To display TOTAL AREA covered, momentarily depress  .
To "zero out" this total at any time, enter a "0" in this key.
- 2) To display TOTAL VOLUME sprayed, momentarily depress  .
To "zero out" this total at any time, enter a "0" in this key.
- 3) To display FIELD AREA covered, momentarily depress  .
To "zero out" this total at any time, enter a "0" in this key.
- 4) To display FIELD VOLUME sprayed, momentarily depress  .
To "zero out" this total at any time, enter a "0" in this key.
- 5) To display DISTANCE (feet) [meters] traveled, momentarily depress  . To "zero out" this total at any time, enter a "0" in this key.
- 6) To display SPEED, momentarily depress  .
- 7) To display VOL/MIN, momentarily depress  .
- 8) To display AREA/HOUR, momentarily depress  . This is an actual calculation of AREA/HOUR at the present speed you are going. It is not an average over a period of time.
- 9) To display US, SI, or TU; SP1 or SP2; LI, GR1, or GR2; and C-SD, C-F, C-FC, C-P, C-PC, C-NL1, or C-NL2 after being selected, depress  .

3. SELF TEST FEATURE

SELF-TEST allows speed simulation for testing the system while vehicle is not moving. Enter the simulated operating speed in  . If 6 MPH [10 km/h] is desired, enter 6.0 [10.0]. Verify SPEED by depressing  . The SELF-TEST speed will clear itself when motion of vehicle is detected by the Speed Sensor. A SPEED CAL value of 900 [230] or greater is recommended when operating in this mode.

NOTE: To prevent nuisance clearing of self-test speed, disconnect speed connector on back of Console when Radar Speed Sensors are used.

4. VOLUME/MINUTE RATE FAULT

Depress  until display shows *SET LOW LIMIT 0*. A low limit flow rate may now be entered. If the actual volume per minute falls below this limit, the Control Valve stops closing, an alarm sounds, and the display flashes *LOW LIMIT*. The low limit value should be determined with all booms ON. This value is automatically proportional to the percentage of booms that are ON. (i.e. If the entered low limit is 4 and half the total boom length is shut off, the Console automatically reduces the low limit to 2).

NOTE: Go to DATA MENU to silence alarm.

5. VOLUME/AREA RATE ALARM



Console alarm sounds if the application rate is 30% or more away from the target application rate for more than 5 seconds.

NOTE: Go to DATA MENU to silence alarm.

6. LOW TANK FAULT

This feature will sound the alarm when the volume in the tank drops below an entered value. The alarm will intermittently beep every 15 seconds and the display will flash *LOW LEVEL*. The alarm will stop when a value equal to or greater than the LOW TANK ALARM is entered into VOL/TANK or the booms are turned OFF. Entering "0" into LOW TANK ALARM disables it.




To select LOW TANK ALARM depress  until display shows *SET LOW LEVEL 0*.

To enter value depress , then LOW TANK ALARM value, and .

NOTE: Go to DATA MENU to silence alarm.


7. AUTOMATIC RATE +/-

This feature sets the increment at which flow is increased or decreased in RATE 1 or RATE 2 operation. Enter rate change value by depressing

 until display shows *RATE +/- 0.0*. To enter a value depress , then the increment value, and .

EXAMPLE: If rate is to change by "1.0":
Enter a value of 1.0 for RATE +/--. When in RATE 1 or RATE 2, each time the INC/DEC switch is positioned to INC the RATE CAL for that rate will increase by "1.0". Likewise, when positioned to DEC the RATE CAL will decrease by "1.0".

8. CONTROL VALVE DELAY

Depress  until display shows *CONTROL VALVE DELAY*. The first digit, (0 0 0), is the Control Valve delay digit. This feature allows the user to set a delay between the time the booms are turned ON and when the Console begins to control the flow rate. A value of 1-9 means a delay of 1-9 seconds respectively. A value of 0 means no delay. This delay is active if the time between turning OFF and turning ON the booms is less than 30 seconds.

9. ZERO SPEED SHUT-OFF

This function will be active when C-FC (Fast Close Valve) or C-PC (PWM Close Valve) is selected. This function can not be disabled. When C-FC or C-PC has been selected, the valve will receive a decrease signal and run closed when the speed drops to .7 MPH or less. The only way the console can operate at .7 MPH or less is in the manual mode.

When a zero speed shut-off has occurred, the MASTER switch must be turned OFF and then ON to restart the system. If a constant speed greater than .7 MPH is not attained within 10 seconds, the zero speed shut-off will be enacted again.

10. DATA MENU

The following are brief descriptions of features available under the DATA MENU key.

<u>DISPLAY</u>	<u>DESCRIPTION</u>
<i>PRINT FIELD BEGIN</i>	Sends data through serial port to attached optional printer to print field begin and field end pages.
<i>ALARM ON</i>	Turns audible alarms ON or OFF for the following: 1) Volume/Area Rate Alarm 2) Volume/Minute Rate Fault 3) Low Tank Fault
<i>DISPLAY SMOOTHING ON</i>	Turns display smoothing ON or OFF. Selecting display smoothing ON means the window displays target rate when actual rate is within 10% of target rate.
<i>RATE CHANGE ALARM ON</i>	Turns rate change alarm ON or OFF. When rate change alarm is selected ON; alarm sounds 4 long beeps when the Rate 1 calibration number is changed via the serial port using a valid change request data string.
<i>GPS FILE REF 1</i>	Used only the Raven Grid Application System. See Grid Application System manual for more details.
<i>GPS INACTIVE</i>	Used only with Raven Grid Application System. See Grid Application System manual for more details.

<u>DISPLAY</u>	<u>DESCRIPTION</u>
<i>FIELD REF 0</i>	Allows user to enter up to a four-digit number to represent a field. Field reference is included in field begin and field end pages and the data logger time/date string.
<i>BAUD RATE 9600</i>	Used in GPS mode and data logging mode. Selectable between 1200 or 9600 baud.
<i>DATA LOG TRIGGER VALUE 0</i>	Used in data logging mode. The trigger determines how often actual rate data string (See Appendix 9 for Data Communication String Formats) is sent to the serial port. The trigger may be either feet [meters] or seconds.
<i>DATA LOG TRIGGER UNITS FEET</i>	Used in data logging mode. The trigger unit is selectable between feet [meters] or seconds.
<i>DATA LOG OFF</i>	Turns data logger ON or OFF.
<i>PRESS ENTER TO CAL PRESSURE</i>	Used to set the zero point of the pressure transducer for pressure display.
<i>OFF RATE PERCENT 30</i>	Used to set the percent of off target value. Alarm sounds when the actual rate is off from the target rate by a specified percent. The off target value is preset to 30%, but may be changed to a different number.
<i>HIGH PWM OFFSET 253</i>	Used to set the maximum desired RPM or hydraulic output of Pulse Width Modulated control valve.
<i>LOW PWM OFFSET 1</i>	Used to set the minimum desired RPM or hydraulic output of control valve. Used to set the zero point or shut-off point of Pulse Width Modulated control valve.
<i>PWM FREQUENCY 122</i>	Enter the coil frequency of the PWM type valve being used (default is 122 Hz).
<i>PRESS ENTER FOR DATA-LOCK</i>	Sequence to activate DATA-LOCK CODE (feature prohibits the entry of data without first entering the DATA-LOCK CODE). Enter 4-digit code within 15 seconds.

1) **Definition of Data Menu Key:**



Depressing this key displays selected Data Menu features.
EXAMPLE: Display will display options by name and default setting.



Depressing this key after selecting DATA MENU increments up through desired features.

EXAMPLE: PRINT FIELD BEGIN, ALARM ON, DISPLAY SMOOTHING ON, etc.




Depressing this key after selecting DATA MENU increments down through desired features.

EXAMPLE: PRINT FIELD BEGIN, PRESS ENTER FOR DATA-LOCK, PWM FREQUENCY 122, etc.

2) **CONSOLE DATA PRINTOUT**

a) Display will show *PRINT FIELD BEGIN*.

1) To Print Field Begin, depress .

b) Display will now show *PRINT FIELD END*.

1) To Print Field End, depress .


2) While *PRINT FIELD END* is displayed, if Field Begin is required,

depress  to toggle the display to *PRINT FIELD BEGIN*.

c) Momentarily depress  to advance to AUDIBLE ALARM ON/OFF.

3) **AUDIBLE ALARM ON/OFF**


a) Display will show *ALARM ON*.

b) Depressing  momentarily changes the display between *ALARM ON* and *ALARM OFF*. A value of *ALARM ON* means the audible alarms are enabled; a value of *ALARM OFF* means the audible alarms are disabled.

c) Momentarily depress  to advance to DISPLAY SMOOTHING ON/OFF.



4) **DISPLAY SMOOTHING ON/OFF**

a) Display will show *DISPLAY SMOOTHING ON*.


b) Depressing  momentarily changes the display between *DISPLAY SMOOTHING ON* and *OFF*. A value of *ON* means smoothing is enabled; a value of *OFF* means smoothing is disabled. Selecting DISPLAY SMOOTHING ON means the display shows target rate when actual rate is within 10% of the target rate. Selecting DISPLAY SMOOTHING OFF means the display shows actual rate.

c) Momentarily depress  to advance to RATE CHANGE ALARM ON/OFF.


5) **RATE CHANGE ALARM ON/OFF**

- a) Display will show *RATE CHANGE ALARM ON*.
- b) Depressing  momentarily changes the display between *RATE CHANGE ALARM ON* and *OFF*. A value of *ON* means alarm is enabled; a value of *OFF* means alarm is disabled.
- c) Momentarily depress  to advance to GPS FILE REFERENCE.


6) **GPS FILE REFERENCE**

- a) Display will show *GPS FILE REF 1*.
- b) Enter the GPS file number
- c) Momentarily depress  to advance to GPS OPTIONS.



7) **GPS OPTIONS**

- a) GPS is inactive when the display shows *GPS INACTIVE*. The GPS features are explained further in the GRID APPLICATION SYSTEM MANUAL.
- b) Momentarily depress  to advance to FIELD REFERENCE.

8) **FIELD REFERENCE**


- a) Display will show *FIELD REF 0*.
- b) Enter the field number.
- c) Momentarily depress  to advance to BAUD RATE.

9) **BAUD RATE**



- a) Display will show *BAUD RATE 9600*.
- b) Depressing  momentarily changes the display between *BAUD RATE 9600* and *1200*.
- c) Momentarily depress  to advance to DATA LOGGER TRIGGER VALUE.

NOTE: The TRIGGER VALUE default value is "zero". This value must be changed to a desired number ranging from 1-9999. The DATA LOGGER features will not work if this number is not changed.

10) **DATA LOGGER TRIGGER VALUE**

- a) Display will show *DATA LOG TRIGGER VALUE 0*.
- b) Enter the TRIGGER VALUE.
- c) Momentarily depress  to advance to DATA LOGGER TRIGGER UNITS.

11) **DATA LOGGER TRIGGER UNITS**

- a) Display will show *DATA LOG TRIGGER UNITS FEET [METER]*.
- b) Depressing  momentarily changes the display between *DATA LOG TRIGGER UNITS FEET [METER]* and *SEC*. DATA LOGGER TRIGGER VALUE has been programmed previously. (SEC means seconds has been chosen as the unit of measure.)
- c) Momentarily depress  to advance to DATA LOGGER.

12) **DATA LOGGER ON/OFF**



- a) The DATA LOGGER uses the communications strings listed in Appendix 9 to pass data out through the serial port. The data is sent at a set time interval or a set distance traveled, as determined by the values entered in the DATA LOGGER TRIGGER VALUE and DATA LOGGER TRIGGER UNITS. Upon each trigger, the Actual Rate string, Data Strings 1, 2, and 3, and the Time/date string are sent, in that order. When a Console calibration value is changed, the Console will automatically send out the Cal 1, 2, and 3 strings. When a Console switch is changed, the Data 1, 2, 3, Time/Date, and Cal 1, 2, 3 strings will be sent by the Console. The Data, (with Time/Date string included) and Cal strings can also be requested by the data logger using the request strings shown in Appendix 9.

NOTE: Some options within the DATA MENU LISTINGS may be unavailable if certain features are on or active. The options affected are:

CONSOLE DATA PRINTOUT: Console Data Printout will not be available when DATA LOGGER is ON or when GPS functions are active.




GPS OPTIONS: GPS options will not be available when DATA LOGGER is ON.

DATA LOGGER: DATA LOGGER will not be available when GPS functions are active.

- b) Display will show *DATA LOG OFF*.
- c) Depressing  momentarily changes the display between *DATA LOG OFF* and *ON*. A value of *OFF* means DATA LOGGER is disabled; a value of *ON* means DATA LOGGER is enabled.
- d) Momentarily depress  to advance to PRESSURE CALIBRATION.




13) **PRESSURE CALIBRATION OF THE PRESSURE TRANSDUCER**

Used to set the zero point of the pressure transducer for pressure display.

- a) Display will show *PRESS ENTER TO CAL PRESSURE*. Press .
- b) Display will show *ENTER SYSTEM PRESSURE*.
- c) Enter actual system pressure and press .
- d) Momentarily depress  to advance to OFF RATE PERCENT 30.


14) OFF RATE PERCENT 30

Used to set the percent of off target value. Alarm sounds when the actual rate is off from the target rate by a specified percent. The off target value is preset to 30%, but may be changed to a different number.

- a) Display will show *OFF RATE PERCENT 30*. Press .
- b) Display will show *OFF RATE PERCENT E*. Enter new off rate percent and press .
- c) Momentarily depress  to advance to HIGH PWM OFFSET 253.


15) HIGH PWM OFFSET 253

Used to set the maximum desired RPM or hydraulic output of control valve.







- a) Display will show *HIGH PWM OFFSET 253*.
- b) Place product switch on MAN, boom switches and master switch ON. Hold INC/DEC switch to increase. If motor exceeds desired RPM, decrease number by 10 and push INC again.
- c) Decrease the 253 number displayed until motor runs at desired maximum RPM, then enter a number of 10 more.
- d) Momentarily depress  to advance to LOW PWM OFFSET 1.

16) LOW PWM OFFSET 1

Used to set the minimum desired RPM or hydraulic output of control valve. Used to set the zero point or shut-off point of control valve.







- a) Display will show *LOW PWM OFFSET 1*.
- b) Place product switch on MAN, boom switches and master switch ON. Hold INC/DEC switch to decrease until motor stops. Increase the number displayed until motor runs, then enter a number of 10 less.
- c) Hold INC/DEC switch to decrease. If motor does not stop, lower offset number by 10 and push DEC switch again.
- d) Momentarily depress  to advance to PWM FREQUENCY 122.

17) PWM FREQUENCY 122




- a) Display will show *PWM FREQUENCY 122*.
- b) Press . Enter the coil frequency of the PWM valve being used (i.e. 180 Hz). Press   , depress  again.
- c) Momentarily depress  to advance to DATA-LOCK.

18) **DATA-LOCK**



Sequence to activate DATA-LOCK CODE (feature prohibits the entry of data without first entering the DATA-LOCK CODE).

- a) Display will show *PRESS ENTER FOR DATA-LOCK*. Press .
- b) Display will show *NEW CODE E*.
- c) Enter 4-digit code within 15 seconds.
(i.e. 1058, press     and ).

Sequence to change DATA-LOCK CODE.




- a) Press  until display shows *PRESS ENTER FOR DATA-LOCK*. Press .
- b) Display will show *OLD CODE E*.
- c) Enter 4-digit old code within 15 seconds and press . Display will show *NEW CODE E*.
- d) Enter 4-digit new code within 15 seconds or 0 to clear data-lock.

To enter mode sequence with activated DATA-LOCK CODE.

- a) Depress the key in which data is to be entered. Depress . Code message will appear.
- b) Enter the DATA-LOCK CODE. If code is correct, *E* will appear. Now enter data normally. The data lock may be cleared by entering 0 or by resetting the console. To reset the console, place power ON/OFF switch to OFF, depress  and hold while placing the power ON/OFF switch to ON.

NOTE: The DATA-LOCK feature prohibits the entry of data without first entering the DATA-LOCK CODE.

11. DECIMAL SHIFT

The DECIMAL SHIFT feature is used to increase system accuracy at low application rates. Shifting of the decimal point is done during the entry of METER CAL. After entering METER CAL mode, depress the decimal shift  , enter the meter calibration constant number, and depress  . The sequence to unshift the decimals while in METER CAL is to enter the meter calibration constant number and depress  . The following table illustrates how shifting the decimal point can increase system accuracy.

DECIMAL PLACE LOCATIONS

	<i>US</i>		<i>METRIC</i>		<i>TURF</i>	
	<i>UNSHIFT</i>	<i>SHIFT</i>	<i>UNSHIFT</i>	<i>SHIFT</i>	<i>UNSHIFT</i>	<i>SHIFT</i>
RATE DISPLAY	000.0	00.00	0000	000.0	00.00	00.00
RATE 1 CAL	000.0	00.00	0000	000.0	00.00	00.00
RATE 2 CAL	000.0	00.00	0000	000.0	00.00	00.00
TANK VOLUME	0000	000.0	0000	000.0	000.0	000.0
TOTAL AREA	000.0	000.0	000.0	000.0	0000	0000
TOTAL VOLUME	0000	000.0	0000	000.0	000.0	000.0
FIELD AREA	000.0	000.0	000.0	000.0	0000	0000
FIELD VOLUME	0000	000.0	0000	000.0	000.0	000.0
VOL/MINUTE	0000	000.0	0000	000.0	000.0	000.0
AREA/HOUR	000.0	000.0	000.0	000.0	0000	0000
RATE +/-	000.0	00.00	0000	000.0	00.00	00.00
LOW TANK LEVEL	0000	000.0	0000	000.0	000.0	000.0
LOW VOL/MIN	0000	000.0	0000	000.0	000.0	000.0

When entering RATE 1 CAL and RATE 2 CAL, remember that 2 GPA [20 lit/ha] is entered as 2.0 [20.0] when unshifted and 2.00 [20.00] when shifted.

INITIAL SYSTEM SET-UP

- 1) Fill tank with water only. (If positive displacement pump is used, open pressure relief valve, PRV).
- 2) Place MASTER ON/OFF switch to ON and BOOM ON/OFF switches to OFF.
- 3) Place RATE 1/RATE 2/MAN switch to MAN.
- 4) Place POWER ON/OFF switch to ON.
- 5) Verify that Boom Widths, SPEED CAL, METER CAL, VALVE CAL, and RATE CALS have been entered correctly into the Console. In SELF TEST mode, enter the normal sprayer operating speed.
- 6) Run pump at normal operating RPM.
- 7) If centrifugal pump is used, proceed with Step 8. If positive displacement pump is used, set pressure relief valve (PRV) to 65 PSI [450 kPa].
- 8) Verify that boom valves operate and that no nozzles are plugged by operating the BOOM ON/OFF switches.
- 9) Place all BOOM ON/OFF switches to ON.
- 10) Hold the FLOW CONTROL switch in INC position until pressure is at its maximum. This assures that the motorized Control Valve is fully open. Verify maximum pressure and RATE. (Pressure gauge is not supplied).

NOTE: A pressure gauge MUST be installed to properly monitor the system.

- 11) Adjust agitator line hand valve for desired agitation. Verify maximum pressure is still present.
- 12) Hold the FLOW CONTROL switch to DEC position until pressure is at its minimum. This assures that the motorized Control Valve is fully closed. Verify minimum pressure and RATE. If minimum pressure and RATE can not be obtained, consider by-pass plumbing system in Appendix 3.

INITIAL SYSTEM FIELD TEST

- 1) Drive down field or road at target speed with sprayer booms off, to verify SPEED readout on Console.
- 2) Turn on sprayer and booms and place the RATE 1/RATE 2/MAN switch to RATE 1. Increase or decrease speed by one MPH [2 km/h]. The system should automatically correct to the target application rate.
- 3) If for any reason, the system is unable to correct to the desired RATE, check for an empty tank, a plugged line, a malfunctioning pump, improper vehicle speed, or a defect in the system.
- 4) If the system does not appear to be correcting properly, first review INITIAL SYSTEM SET-UP, then refer to TROUBLESHOOTING GUIDE.
- 5) At the end of each row, switch the MASTER ON/OFF to OFF to shut off flow. This also shuts off the area totalizer.
- 6) Verify area covered and volume used.

PREVENTIVE MAINTENANCE

Preventive maintenance is most important to assure long life of the system. The following maintenance procedures should be followed on a regular basis:

- 1) Flush entire system with water after use of suspension type chemicals. Failure to clean system can result in crystallization of chemicals which may plug the Flow Meter, lines, and/or tips.
- 2) Flush and drain sprayer before storing. **FREEZING TEMPERATURES MAY DAMAGE FLOW METER IF WATER IS NOT DRAINED.**
- 3) Remove Flow Meter at the end of each spraying season. Clean Flow Meter turbine and inlet hub. Clean off all metal filings and wettable powders which have hardened on the plastic and metal parts. Check the inlet hub and turbine assembly for worn or damaged turbine blades and bearings. Flush Flow Meter with clear water and drain.

KEEP FROM FREEZING

- 4) Remove Console when not in use for extended periods.

TROUBLESHOOTING GUIDE

<u>PROBLEM</u>	<u>CORRECTIVE ACTION</u>
1) NO DISPLAY LIGHTS WITH POWER ON.	1) Check fuse on back of Console. 2) Check battery connections. 3) Check operation of POWER ON/OFF switch. 4) Return Console to your Dealer to replace Processor Board Assembly.
2) ALL KEYBOARD LIGHTS ON AT SAME TIME.	1) Return Console to your dealer to replace Face Plate Sub-assembly.
3) A DIGIT CANNOT BE ENTERED VIA KEYBOARD.	1) Return Console to your Dealer to replace Face Plate Sub-assembly.
4) AN INDICATOR LIGHT ON A KEY WILL NOT ILLUMINATE.	1) Return Console to your Dealer to replace Face Plate Sub-assembly and/or Processor Board Assembly.
5) CONSOLE DISPLAYS FLASHING "CAL" WHENEVER VEHICLE ENGINE IS STARTED.	1) Check battery voltage and battery connections.
6) CONSOLE DISPLAYS FLASHING "CAL" WHENEVER MASTER SWITCH IS TURNED ON OR OFF.	1) Check battery voltage and battery connections.
7) CONSOLE DISPLAYS FLASHING "CAL" WHENEVER SPEED IS CHANGED.	1) Check battery voltage and battery connections.
8) "TIME" FUNCTION IS INACCURATE OR DRIFTING.	1) Return Console to Dealer to replace Processor Board Assembly.
9) ONE DISPLAY DIGIT HAS ONE OR MORE MISSING SEGMENTS.	1) Return Console to Dealer to replace LCD Display Board Assembly.
10) SPEED DISPLAY "0".	1) Check Speed Sensor cable connector and plug on back of Console for loose pins. 2) Clean pins and sockets on Speed Sensor cable connectors. 3) If no extension cable is used, replace Speed Sensor Switch Assembly. 4) If Speed Sensor Extension Cable is used, see Appendix 4.
11) SPEED INACCURATE OR UNSTABLE (WHEEL DRIVE SPEED SENSOR).	1) Run speed check on hard surface road. If SPEED is accurate, investigate Speed Sensor on different wheel. (Cont. next page)

- 2) Remove one red magnet and one black magnet from the wheel. (Reposition remaining red and black magnets directly across from each other). Enter a SPEED CAL number in the Console twice as large as the correct SPEED CAL number. Run speed check on hard surface road. Remove these two magnets and replace with other two. Run speed check. If SPEED is in accurate with only one set of magnets, replace the bad set. If SPEED is inaccurate with both sets, replace Speed Sensor Assembly.

NOTE: Re-enter original SPEED CAL number after testing is complete.

12) SPEED INACCURATE OR UNSTABLE
(SPEEDOMETER DRIVE SPEED SENSOR).

- 1) Wiggle cable at the Speed Sensor connector. If speed is displayed, tighten connector or replace Transducer Assembly.
- 2) Check Speedometer Cable Adapter, Key, and Transducer Assembly for proper connections and engagement.
- 3) Check for kinks or sharp bends in speedometer cable.
- 4) Replace Speedometer Transducer Assembly.

13) RATE READS "0000".

- 1) Verify SPEED is registering accurately. If SPEED is zero, refer to Troubleshooting Problem 10.
- 2) Verify TOTAL VOLUME is registering flow. If not, refer to Troubleshooting Problem 17.

14) RATE INACCURATE OR UNSTABLE.

- 1) Verify that all numbers "keyed in" Console are correct. Verify SPEED is registering accurately. If SPEED is inaccurate, refer to Troubleshooting Problem 11 or 12.
- 2) In MAN (manual) operation, verify that RATE display (GPA) holds constant. If not, refer to Troubleshooting Problem 18.
- 3) In MAN (manual) operation, check low end and high end pressure range. Pressure range must be per initial system set-up on page 27. If pressure cannot be adjusted manually, refer to Troubleshooting Problem 17. (Cont. next page)

- | | | | |
|-----|---|----|--|
| | | 4) | If problem persists, return Console to Dealer to replace Processor Board Assembly. |
| 15) | CAN NOT VARY RATE IN MANUAL OPERATION OR IN AUTO. | 1) | Check cabling to motorized Control Valve for breaks. |
| | | 2) | Check connections in cabling for cleanliness. |
| | | 3) | Verify that there is voltage at the valve connector by placing MASTER switch ON; RATE 1/RATE 2/MAN switch to MAN; and POWER switch to ON. Manually operate INC/DEC switch to verify voltage. |
| | | 4) | Verify that valve is turning, if not, replace motorized Control Valve. |
| 16) | SPRAYER PRESSURE IS CORRECT BUT RATE IS LOW. | 1) | Verify that nozzle strainer screens or check valves are not plugged. |
| | | 2) | Verify that pressure at each boom is the same. |
| | | 3) | Verify all nozzles are of proper and same orifice size. See Page 13 of Installation Manual. |
| 17) | TOTAL VOLUME DOES NOT REGISTER. | 1) | Check Flow Meter Cable for breaks and shorts. See Appendix 5 for test procedure. |
| | | 2) | Check internals of Flow Meter; clean and adjust. See Appendix 6 for Flow Meter cleaning and adjustments. |
| | | 3) | Replace Flow Meter Transducer. |
| 18) | TOTAL VOLUME REGISTERS FLOW INACCURATELY. | 1) | Verify that arrow on Flow Meter is pointing in direction of flow. See Appendixes 6 and 7. |
| 19) | MOTORIZED CONTROL VALVE ROTATES MORE THAN 1/4 TURN. | 1) | Replace motorized Control Valve. |
| 20) | WATER INSIDE COVER OF MOTORIZED CONTROL VALVE. | 1) | Replace Isolation Flange Assembly and coupler shaft. |
| | | 2) | Replace entire motorized Control Valve, if PC board or motor is corroded and will not run. |
| 21) | BOOM SOLENOID(S) WILL NOT OPERATE. | 1) | Check cable for wires with breaks. |
| | | 2) | Check connectors for cleanliness. |
| | | 3) | Check BOOM switch and MASTER switch for operation. |
| | | 4) | Replace Boom Valves. |

APPENDIX 1

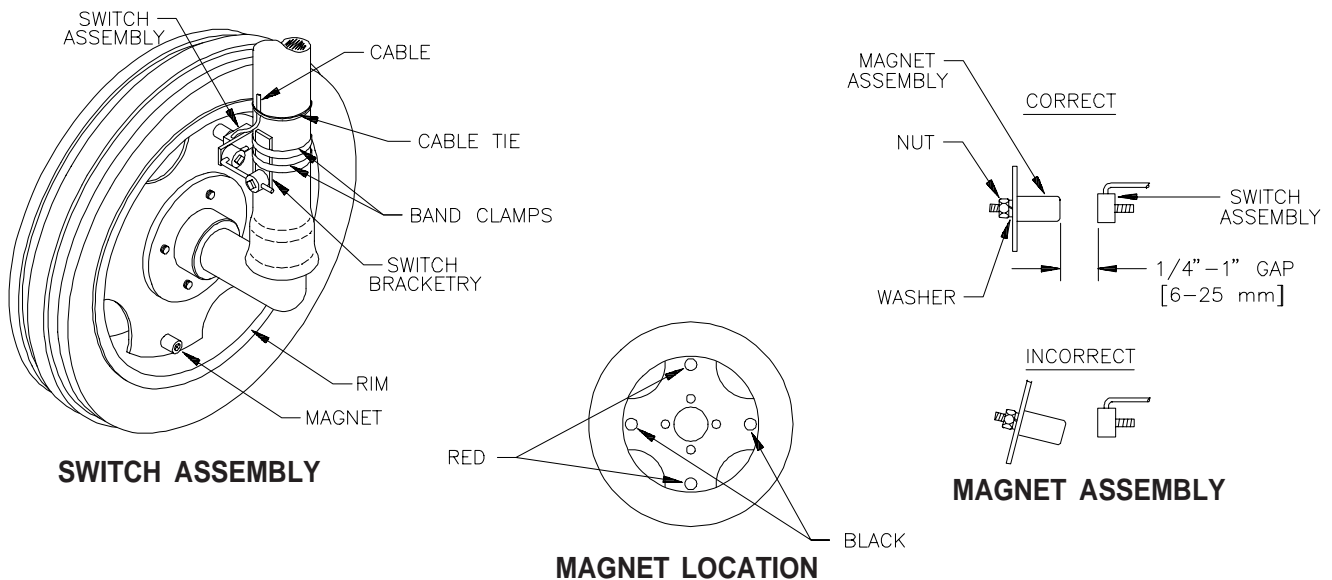
WHEEL DRIVE SPEED SENSOR INSTALLATION AND CALIBRATION PROCEDURE

1. MOUNTING WHEEL DRIVE SPEED SENSOR

The Wheel Drive Speed Sensor consists of four magnets, a switch assembly with cable, and mounting hardware.

Sequence of mounting Speed Sensor:

- 1) Select a non-driven wheel (left front tractor wheel or implement wheel).
- 2) Check for predrilled holes in rim. If not predrilled, see "RIM DRILLING INSTRUCTIONS FOR WHEEL DRIVE SPEED SENSOR".
- 3) Mount the four magnets to the inside of rim and tighten (See Figures below). Magnets must be mounted in alternating red-black order.
- 4) Mount switch assembly to stationary column with the hardware provided (See below). The switch assembly need not pivot with the wheel.



- 5) Position switch assembly so that as the wheel rotates the magnets pass across the center of the black, molded switch assembly.
- 6) Clearance gap between magnets and switch assembly must be between 1/4 inch [6 mm] and 1 inch [25 mm]. With wheels pointed straight ahead, rotate wheel to ensure gap is correct. Make sure vehicle wheels can be turned to their extremes in each direction without the magnets hitting the switch assembly.
- 7) Tighten switch assembly bracketry.
- 8) Secure cable to column with plastic cable ties.

2. RIM DRILLING INSTRUCTIONS FOR WHEEL DRIVE SPEED SENSOR MAGNETS

On wheels which do not have pre-punched mounting holes, proceed as follows:

RIMS WITH FOUR OR EIGHT HOLE STUD PATTERN:

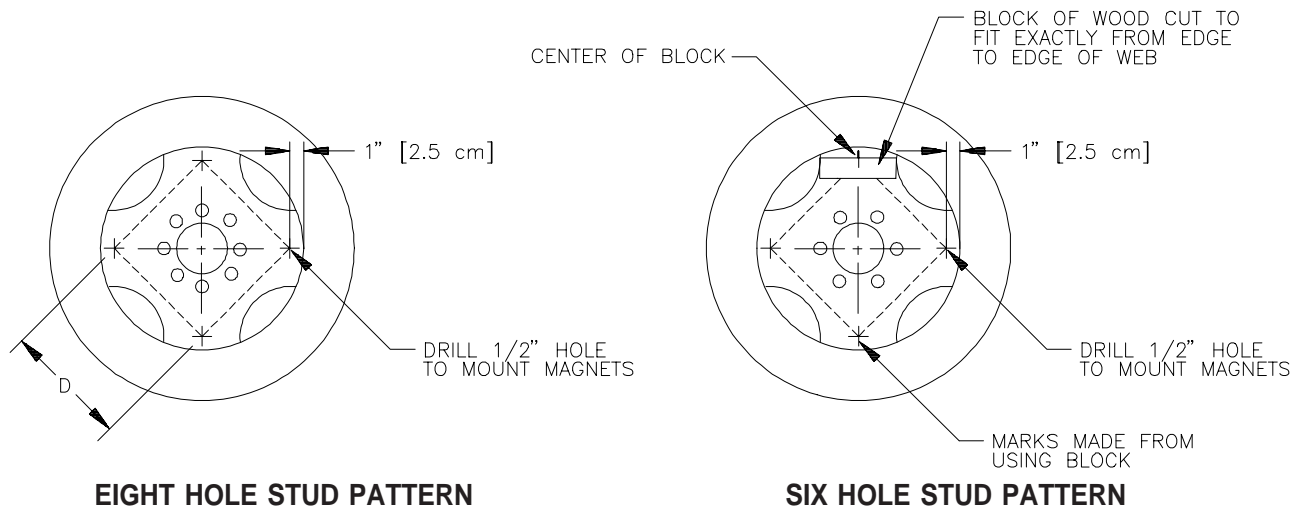
Choose stud holes that are opposite each other as shown below. Using the center of opposite holes, scribe two lines on the rim web to divide the circumference into four equal parts. Measure in one inch from the outer edge of the web on each of the lines drawn. Mark this point as the center. Drill four 1/2" holes for mounting the magnets.

NOTE: Distance (D) between each set of drilled holes must be equal within 1/8 [3 mm] to ensure accuracy of system.

RIMS WITH SIX HOLE STUD PATTERN:

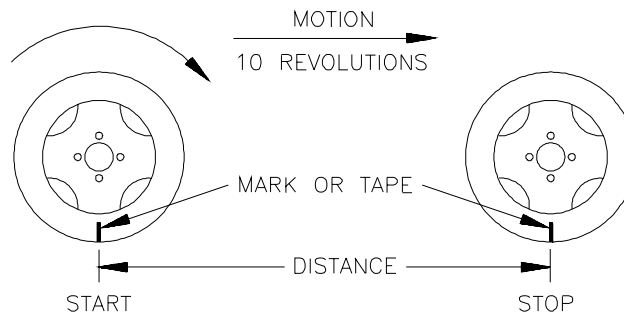
Locate the center of the holes to be drilled by using the rim webbing as a guide. Obtain a small piece of wood and cut to fit exactly over the web as shown. Measure the length of the piece of wood and mark the center on one edge. Using the center mark on the piece of wood, mark each of the four webs. Measure in one inch from the outer edge of the web on each of the lines drawn. Mark this point as center and drill four 1/2" holes for mounting the magnets.

NOTE: Distance (D) between each set of drilled holes must be equal within 1/8" [3 mm] to ensure accuracy of system.



3. CALCULATING "SPEED CAL"

- 1) Place a chalk mark or tape onto the vehicle tire that the Speed Sensor mounted to it as shown below.
- 2) Mark the initial spot on the ground.
- 3) Drive vehicle straight ahead counting 10 full revolutions of the wheel. The mark must stop at the same position it was in when the vehicle started.
- 4) Measure the distance from the ground starting mark to stopping mark in inches [dm] (Round off fractions).
- 5) Write down this distance as the SPEED CAL number; keep it for future reference when programming the Console.



NOTE: This measurement is critical to the performance of the Console. **MEASURE CAREFULLY.** Be sure tire is properly inflated before measuring. Measure tire in type of soil in which you will be spraying. Circumference of tire will vary when measured in soft soil versus hard packed soil. For best results, measure several times and average the results.

Large tires and very low speed applications may require additional magnets to insure accurate speed readings. Any even number of magnets may be used as long as they are of alternating color and equally spaced. After calculating "SPEED CAL", this number must be adjusted according to the number of magnets used.

$$\frac{\text{Normal Number of Magnets}}{\text{Actual Number of Magnets}} \times \text{Speed Cal} = \text{Adjusted Speed Cal}$$

Example: $\frac{4}{6} \times 1200 = 800$

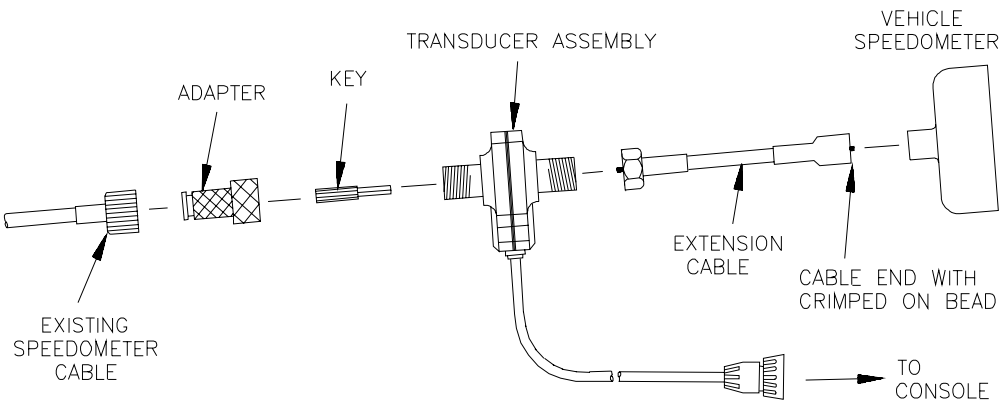
SCS 330, SCS 500 and SCS 550 normally use two magnets. All other consoles normally use four magnets.

APPENDIX 2

SPEEDOMETER DRIVE SPEED SENSOR INSTALLATION AND CALIBRATION PROCEDURE

1. MOUNTING THE SPEEDOMETER DRIVE SPEED SENSOR

- 1) Remove the existing speedometer cable from the back of the vehicle speedometer. Pull cable through fire wall into engine compartment.
- 2) Install adapter and key on speedometer cable and connect to Transducer Assembly. (Some units do not use adapter and key).
- 3) Connect Extension Cable to Transducer Assembly.




- 4) Push Extension Cable through fire wall and re-install on speedometer.
- 5) Connect the cable on the Transducer Assembly to the Console.
- 6) Secure all cables with plastic cable ties.

You are now ready to calibrate the Speedometer Drive Speed Sensor.

2. CALCULATING "SPEED CAL"


1) Complete "INITIAL CONSOLE PROGRAMMING" before doing this procedure.

2) Enter "0" in key labelled 

3) Enter a SPEED CAL of 612 [155] in key labelled 

4) Drive 1 mile [1 km].

CAUTION: Do not use vehicle odometer to determine distance. Use section lines or Highway markers.

5) Read DISTANCE by depressing key labelled 

a) DISTANCE should read a value of approximately 5280 [1000]. If it reads between 5200-5350 [990-1010], the SPEED CAL for your vehicle is 612 [155].

b) If the DISTANCE display reads any other value, perform the following calculation:

Multiply the SPEED CAL by the target distance reading, then divide the sum by the actual value in DISTANCE display. This will give you the corrected value to enter for SPEED CAL. **You must round off to the nearest 3 digit whole number.**

EXAMPLE: SPEED CAL = 612 [155]
 Target distance reading = 5280 [1000]
 Assume the actual DISTANCE display reads 5000 [980]

	ENGLISH UNITS:	METRIC UNITS:
=	$\frac{612 \times 5280}{5000} = 646.3$	$= \frac{[155] \times [1000]}{[980]} = [158.1]$

The corrected number to enter for SPEED CAL is 646 [158].

6) Enter the number calculated for SPEED CAL.

7) Verify the corrected SPEED CAL number calculated above:

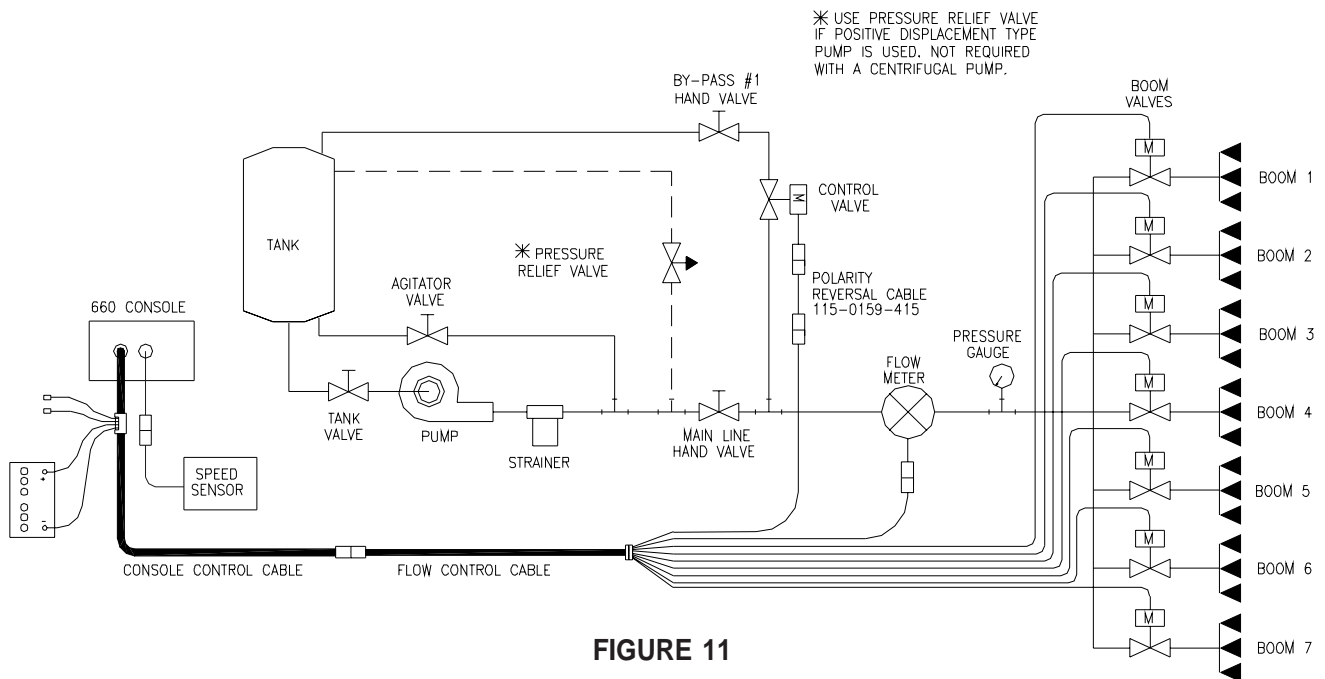
a) Zero out the DISTANCE display as in Step 2.

b) Enter the corrected SPEED CAL number as in Step 3.

c) Repeat Steps 4 and 5a. If DISTANCE value does not read correctly repeat Steps 5b, 6, and 7.

APPENDIX 3

ALTERNATE BY-PASS LINE PLUMBING SYSTEM



INITIAL SYSTEM SET-UP

Plumb the system as shown in Figure 11. Adjust as follows:

Install Polarity Reversal Jumper in motorized Control Valve Cable (P/N 115-0159-415).

- 1) Fill tank with water only.
- 2) Place MASTER ON/OFF switch to ON and BOOM ON/OFF switches to OFF.
- 3) Place RATE 1/RATE 2/MAN switch to MAN, and POWER ON/OFF to ON.
- 4) Verify that Boom Widths, SPEED CAL, METER CAL, VALVE CAL and RATE CALS have been entered correctly into the Console. In SELF TEST mode enter the normal sprayer operating speed.
- 5) With pump not running, fully open main line hand valve, fully open by-pass #1 hand valve, and completely close agitator line hand valve. If positive displacement pump is used, fully open pressure relief valve, PRV.
- 6) Run pump at normal operating RPM.
- 7) If centrifugal pump is used, proceed with Step 8. If positive displacement pump is used, proceed as follows:
 - a) Place MASTER ON/OFF switch to OFF.
 - b) Close by-pass #1 hand valve.
 - c) Set PRV to 65 psi [450 kPa].
 - d) Open by-pass #1 hand valve.
 - e) Place MASTER ON/OFF switch to ON.

- 8) Verify that each boom valve operates and that no nozzles are plugged by operating the BOOM ON/OFF switches.
- 9) Place all BOOM ON/OFF switches to ON.
- 10) Hold the INC/DEC switch to INC position for approximately 12 seconds. This assures motorized Control Valve is fully closed. (Pressure gauge is not supplied).
- 11) Adjust agitator line hand valve for desired agitation.
- 12) Close the main line hand valve, if necessary, to set the desired maximum operating pressure. Maximum pressure should be approximately 10 psi [70 kPa] above normal spraying pressure.
EXAMPLE: If normal spraying pressure is 30 psi [210kPa], set maximum pressure at approximately 40 psi [280 kPa].
- 13) Hold the INC/DEC switch to DEC position for approximately 12 seconds. This assures motorized Control Valve is fully open.
- 14) Close by-pass #1 hand valve to set the desired minimum operating pressure. Minimum pressure should be approximately one half the normal spraying pressure.
EXAMPLE: If normal spraying pressure is 30 psi [210 kPa], set minimum pressure at approximately 15 psi [105 kPa].
- 15) Verify maximum and minimum pressures and RATE by repeating Steps 11 and 14.

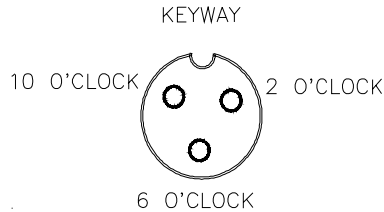
INITIAL SYSTEM FIELD TEST

- 1) Drive down field or road at target speed with sprayer booms OFF, to verify SPEED readout on Console.
- 2) Turn on sprayer and booms and place the RATE 1/RATE 2/MAN switch to RATE 1. Increase or decrease speed by one (1) MPH [2 km/h]. The system should automatically correct to the target application rate.
- 3) If for any reason, the system is unable to correct to the desired RATE, check for an empty tank, a plugged line, a malfunctioning pump, improper vehicle speed or a defect in the system.
- 4) If the system does not appear to be correcting properly, first review INITIAL SYSTEM SET-UP, then refer to TROUBLESHOOTING GUIDE.
- 5) At the end of each row, switch the MASTER ON/OFF to OFF to shut off flow. This also shuts off the area totalizer.
- 6) Verify area covered and volume used.

APPENDIX 4

PROCEDURE TO TEST SPEED SENSOR EXTENSION CABLES

Verify that the Console is in the SP1 Speed Sensor mode while testing the cable. Disconnect extension cable from Speed Sensor Assembly cable. Hold extension cable connector so that keyway is pointing in the 12 o'clock position.



PIN DESIGNATIONS



- 2 o'clock socket location is power.
- 10 o'clock socket location is ground.
- 6 o'clock socket location is signal.

VOLTAGE READINGS

- 1) 10 o'clock socket to 6 o'clock socket = +5 VDC.
- 2) 10 o'clock socket to 2 o'clock socket = +5 VDC.

If a +5 VDC voltage reading is not present, disconnect the Flow Sensor cable. If the Speed reading is restored, Test the Flow Sensor cable per Appendix "PROCEDURE TO TEST FLOW METER CABLES".

PROCEDURE TO CHECK CABLE:

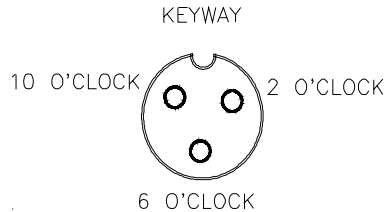
- 1) Enter SPEED CAL number of 1000 in key labelled 
- 2) Depress key labelled 
- 3) With small jumper wire (or paper clip), short between the 10 o'clock and 6 o'clock sockets with a "short-no short" motion. Each time a contact is made, the DISTANCE total should increase by increments of 1 or more counts.
- 4) If DISTANCE does not increase, remove the section of cable and repeat test at connector next closest to Console. Replace defective cable as required.
- 5) Perform above voltage checks.
- 6) If all cables test good, replace Speed Sensor.

NOTE: After testing is complete, re-enter correct SPEED CAL number before application.

APPENDIX 5

PROCEDURE TO TEST FLOW METER CABLES

Disconnect cable from Flow Sensor. Hold Flow Sensor cable so that the keyway is pointing in the 12 o'clock position:



PIN DESIGNATIONS



- 2 o'clock socket location is ground.
- 10 o'clock socket location is power.
- 6 o'clock socket location is signal.

VOLTAGE READINGS

- 1) 2 o'clock socket to 6 o'clock socket = +5 VDC.
- 2) 2 o'clock socket to 10 o'clock socket = +5 VDC.

If a +5 VDC voltage reading is not present, disconnect the Speed Sensor cable. If the Flow reading is restored, Test the Speed Sensor cable per Appendix "PROCEDURE TO TEST SPEED SENSOR EXTENSION CABLES".

PROCEDURE TO CHECK CABLE:

- 1) Enter a METER CAL number of one (1) in key labelled 
- 2) Depress key labelled 
- 3) Place BOOM switches to ON.
- 4) With small jumper wire (or paper clip), short between the 2 o'clock and 6 o'clock sockets with a "short-no short" motion. Each time a contact is made, the TOTAL VOLUME should increase by increments of 1 or more counts.
- 5) If TOTAL VOLUME does not increase, remove the section of cable and repeat test at connector next closest to Console. Replace defective cable as required.
- 6) Perform above voltage checks.
- 7) If all cables test good, replace Flow Sensor.

NOTE: After testing is complete, re-enter correct METER CAL numbers before application.

APPENDIX 6

FLOW METER MAINTENANCE AND ADJUSTMENT PROCEDURE



- 1) Remove Flow Meter from sprayer and flush with clean water to remove any chemicals.

NH₃ WARNING: Thoroughly bleed nurse tank hose and all other system lines prior to disassembling the Flow Meter, fittings, and hoses.

- 2) Remove flange bolts or clamp from the Flow Meter.
- 3) Remove the turbine hub and turbine from inside Flow Meter.
- 4) Clean turbine and turbine hub of metal filings or any other foreign material, such as wettable powders. Confirm that the turbine blades are not worn. Hold turbine and turbine hub in your hand and spin turbine. The turbine should spin freely with very little drag inside the turbine hub.
- 5) If transducer assembly is replaced or if turbine stud is adjusted or replaced, verify the turbine fit before reassembling. Hold turbine hub with turbine on transducer. Spin turbine by blowing on it. Tighten turbine stud until turbine stalls. Loosen turbine stud 1/3 turn. The turbine should spin freely.
- 6) Re-assemble Flow Meter.
- 7) Using a low pressure (5 psi) [34.5 kPa] jet of air, verify the turbine spins freely. If there is drag, loosen hex stud on the bottom of turbine hub 1/16 turn until the turbine spins freely.
- 8) If the turbine spins freely and cables have been checked per Appendix "PROCEDURE TO TEST FLOW CABLES", but Flow Meter still is not totalizing properly, replace Flow Meter transducer.

APPENDIX 7

PROCEDURE TO RE-CALIBRATE FLOW METER

- 1) Enter a METER CAL number of 10 [38] in the key labelled 
- 2) Enter a TOTAL VOLUME of 0 in the key labelled 
- 3) Switch OFF all booms.
- 4) Remove a boom hose and place it into a calibrated 5 gallon [19 liter] container.
- 5) Switch ON appropriate boom switch (for the hose that was just placed into the 5 gallon container) and the MASTER switch. Pump exactly 10 gallons [38 liters].
- 6) Readout in TOTAL VOLUME is the new METER CAL number. This number should be within +/- 3% of the calibration number stamped on the tag of the Flow Meter.
- 7) Repeat this procedure several times to confirm accuracy. (Always "zero out" the TOTAL VOLUME display before retesting).

NOTE: For greatest precision, set METER CAL to 100 and pump 100 gallons (378 liters) of water.

- 8) To verify Flow Meter calibration, fill applicator tank with a predetermined amount of measured liquid (i.e. 250 gallons). **DO NOT RELY ON GRADUATION NUMBERS MOLDED INTO APPLICATOR TANK.** Empty the applicator tank under normal operating conditions. If the number displayed under TOTAL VOLUME is different from the predetermined amount of measured liquid by more than +/- 3%, complete the following calculation:

EXAMPLE:

METER CAL	= 720 [190]
TOTAL VOLUME	= 260 [984]
Predetermined amount of measured liquid	= 250 [946]

$$\text{Corrected METER CAL} = \frac{\text{METER CAL} \times \text{TOTAL VOLUME}}{\text{Predetermined amount of measured liquid}}$$

ENGLISH UNITS:

$$= \frac{720 \times 260}{250} = 749$$

METRIC UNITS:

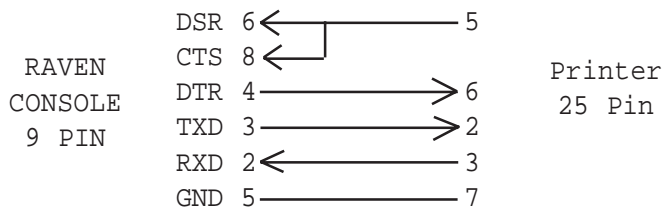
$$= \frac{[190] \times [984]}{[946]} = [198]$$

Corrected METER CAL = 749 [198]

- 9) Enter corrected METER CAL before resuming application.

APPENDIX 8 SERIAL INTERFACE

1) Cable pinout (P/N 115-0159-624), supplied with Thermal Printer Kit (P/N 117-0159-529).



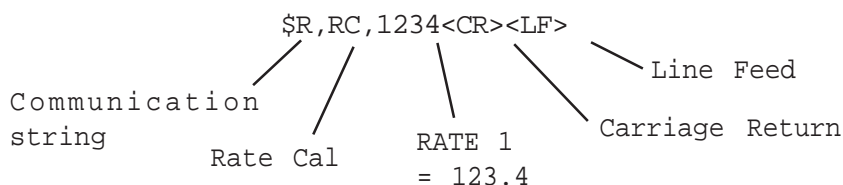
2) Changing RATE 1 CAL by remote computer.

a) Configuration of RS-232C serial port:

1200 or 9600 Baud Rate
NO Parity
8 Data Bits
2 Stop Bits

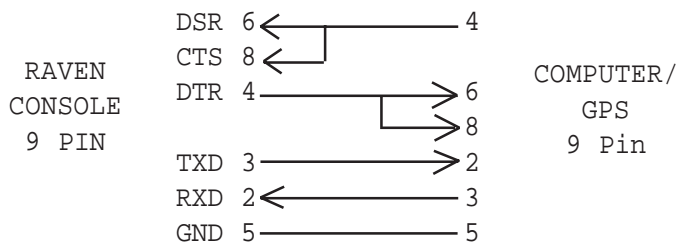
b) Data stream to Raven Console.

EXAMPLE: Change RATE 1 to 123.4



Decimal point is not sent from Remote Computer to Raven Console.

3) Optional 9 pin to 9 pin cable pinout (P/N 115-0159-822).



APPENDIX 9

SCS 660 COMMUNICATION STRINGS

REMOTE COMPUTER TO SCS 660 CONSOLE

All request strings begin with \$R, to indicate a Raven communication string.

Rate 1 Change Request:

\$R,RC,<rate_1_cal><CR><LF>

Calibration String Values Request:

\$R,CR<CR><LF>

Data String Request:

\$R,DR<CR><LF>

SCS 660 CONSOLE TO REMOTE COMPUTER

All console output strings begin with \$R126C, the \$R indicates a Raven communication string, the 126 is the last three digits of the current SCS 660 programmed chip part number and C is the software revision number.

Calibration Strings:

\$R126C,C1,<switch_byte_1>,<switch_byte_2>,<boom_1_cal>,
 <boom_2_cal>,<boom_3_cal>,<boom_4_cal>,<boom_5_cal>,
 <boom_6_cal>,<boom_7_cal>,<speed_cal> <CR><LF>

\$R126C,C2,<meter_cal>,<spreader_constant><CR><LF>

\$R126C,C3,<valve_cal>,<rate_1_cal>,<rate_2_cal><CR><LF>

<u>Bit</u>	<u>Switch Byte 1</u>	<u>Switch Byte 2</u>
0	boom 1	0
1	boom 2	0
2	boom 3	0
3	boom 4	rate 1
4	boom 5	rate 2
5	boom 6	0
6	boom 7	0
7	1	1

NOTE: If rate 1 and rate 2 are both zero, the console is in Manual. For switch Byte Bits; 0 = off and 1 = on.

Data Strings:

\$R126C,D1,<total_area>,<field_area><CR><LF>

\$R126C,D2,<total_volume>,<field_volume><CR><LF>

\$R126C,D3,<tank_volume>,<distance><CR><LF>

Actual Rate:

\$R126C,AR,<actual_rate><CR><LF>

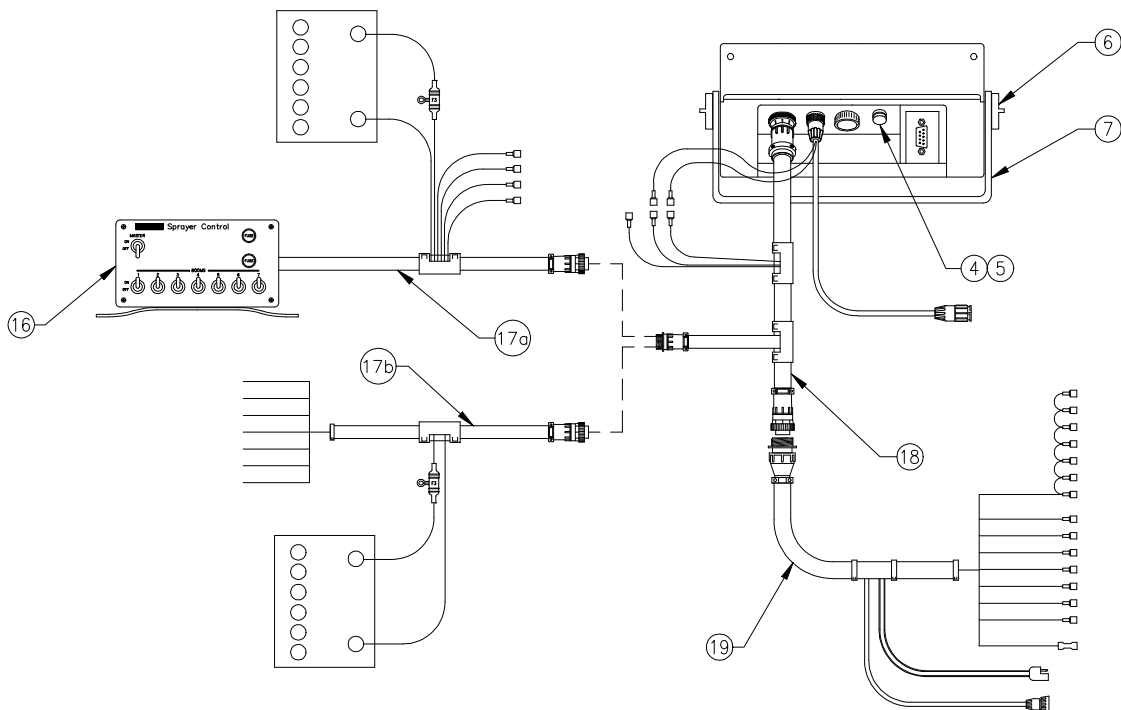
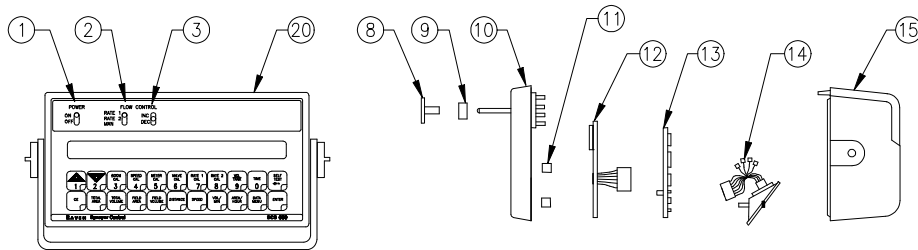
Time/Date:

\$R126C,TD,<hr:min>,<month/day/year>,<field_reference><CR><LF>

SCS 660 REPLACEMENT PARTS

FOR LIQUID APPLICATIONS

ITEM	DESCRIPTION	RAVEN PART #
1	Power Switch	412-2011-048
2	Rate1/Rate2/Manual Switch	019-0159-078
3	Manual Adjust Switch	412-2011-049
4	Fuse Holder	510-2001-018
5	Fuse, 15 Amp.	510-1003-003
6	Mounting Knob	106-0159-438
7	Mounting Bracket	106-0159-437
8	Switch Cover	106-0159-433
9	1-Set Filler Spacers	117-0159-421
10	Face Plate Assembly	063-0172-001
11	Display Board Spacer	107-0159-478
12	LCD Display Board	063-0171-961
13	Processor Board	064-0159-564
14	Connector Plate Assembly	063-0172-003
15	Back Assembly	063-0159-530
16	Switch Box Assembly	063-0171-335
17a	Switch Box Cable Assembly	115-0159-812
17b	Boom/Power Cable (6 ft.)	115-0159-839
18	Console Control Cable (3 ft.)	115-0159-786
19	Flow Control Cable (24 ft.)	115-0159-708
20	SCS 660 Console (Serial Interface)	063-0171-221



RAVEN

RAVEN INDUSTRIES

Limited Warranty

What Does this Warranty Cover?

This warranty covers all defects in workmanship or materials in your Raven Applied Technology Product under normal use, maintenance, and service.

How Long is the Coverage Period?

Raven Applied Technology Products are covered by this warranty for 12 months after the date of purchase. This warranty coverage applies only to the original owner and is nontransferable.

How Can I Get Service?

Bring the defective part and proof of purchase to your Raven Dealer. If your Dealer agrees with the warranty claim, the Dealer will send the part and proof of purchase to their distributor or to Raven Industries for final approval.

What Will Raven Industries Do?

Upon confirmation of the warranty claim, Raven Industries will, at our discretion, repair or replace the defective part and pay for return freight.

What is not Covered by this Warranty?

Raven Industries will not assume any expense or liability for repairs made outside our facilities without written consent. Raven Industries is not responsible for damage to any associated equipment or products and will not be liable for loss of profit or other special damages. The obligation of this warranty is in lieu of all other warranties, expressed or implied, and no person or organization is authorized to assume any liability for Raven Industries.

Damages caused by normal wear and tear, misuse, abuse, neglect, accident, or improper installation and maintenance are not covered by this warranty.

R A V E N

SCS 660 & 660M
Serial Interface for Liquid Applications
Installation & Service Manual
(P/N 016-0159-841 Rev B 7/09)

Simply improving your position.SM



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